Specifications



Altivar Soft Starter ATS480, 250 A, 208...690V AC, control supply 110...230V AC

ATS480C25Y

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Range of product	Altivar Soft Starter ATS480
Product or component type	Soft starter
Product destination	Asynchronous motors
Product specific application	Process and infrastructures
Device short name	ATS480
Network number of phases	3 phases
Utilisation category	AC-3A AC-53A
Ue power supply voltage	208690 V - 1510 %
Power supply frequency	5060 Hz - 2020 %
[le] rated operational current	Normal duty: 250.0 A (at <40 °C)
Rated current in heavy duty	210.0 A at 40 °C for heavy duty
Torque control	True
IP degree of protection	IP00
Motor power kW	75.0 kW at 230 V in the motor supply line normal duty 55.0 kW at 230 V in the motor supply line heavy duty 132.0 kW at 400 V in the motor supply line normal duty 110.0 kW at 400 V in the motor supply line heavy duty 132.0 kW at 440 V in the motor supply line normal duty 110.0 kW at 440 V in the motor supply line heavy duty 160.0 kW at 500 V in the motor supply line normal duty 132.0 kW at 500 V in the motor supply line heavy duty 160.0 kW at 525 V in the motor supply line normal duty 132.0 kW at 525 V in the motor supply line heavy duty 220.0 kW at 660 V in the motor supply line heavy duty 250.0 kW at 660 V in the motor supply line heavy duty 250.0 kW at 690 V in the motor supply line normal duty 132.0 kW at 690 V in the motor supply line heavy duty 200.0 kW at 230 V to the motor delta terminals normal duty 110.0 kW at 230 V to the motor delta terminals heavy duty 220.0 kW at 400 V to the motor delta terminals normal duty
Motor power hp	75.0 hp at 208 V normal duty 60.0 hp at 208 V heavy duty 100.0 hp at 230 V normal duty 75.0 hp at 230 V heavy duty 200.0 hp at 460 V normal duty 150.0 hp at 460 V heavy duty 250.0 hp at 575 V normal duty 250.0 hp at 575 V normal duty
Option card	Communication module for Profibus DP V1 Communication module for PROFINET Communication module for Modbus TCP/EtherNet/IP

Communication module for CANopen daisy chain Communication module for CANopen Sub-D

Complementary

Complementary	
Device connection	In the motor supply line To the motor delta terminals
[Us] control circuit voltage	110230 V AC 50/60 Hz - 1510 %
Apparent power	0.106 kVA
Integrated motor overload protection	True
Motor thermal protection class	Class 10E
Protection type	Phase failure: line Integrated thermal protection: motor Thermal protection: starter Current overload: motor Underload: motor Excessive starting time, locked rotor: motor Motor phase loss: motor Line supply phase loss: line Line supply phase loss: motor Thermal protection: motor
Current limiting %In (5 x le maximum)	150700 %
Rated current pwr loss specification	250.0 A
Power loss static current independent	25.0 W
Power loss per device current dependent	675.0 W
Standards	EN/IEC 60947-4-2 UL 60947-4-2 IEC 60664-1
Product certifications	CE cULus CCC UKCA RCM EAC DNV ABS BV CCS
Marking	CE CCC UKCA EAC RCM CULus
[Uc] control circuit voltage	24 V DC
Discrete input number	4
Discrete input type	(STOP) logic inputs, 3500 Ohm (RUN) logic inputs, 3500 Ohm (DI3) programmable as logic input, 3500 Ohm (DI4) programmable as logic input, 3500 Ohm
Input compatibility	STOP: discrete input level 1 PLC conforming to EN/IEC 61131-2 RUN: discrete input level 1 PLC conforming to EN/IEC 61131-2 DI3: discrete input level 1 PLC conforming to EN/IEC 61131-2 DI4: discrete input level 1 PLC conforming to EN/IEC 61131-2
Discrete input logic	Programmable digital input at State 0: < 5 V
Relay output number	3
Relay output type	Relay outputs R1A 1 NO Relay outputs R1B 1 NO Relay outputs RIC NO/NC programmable
Minimum switching current	10 mA at 24 V DC for relay outputs
Maximum switching current	Relay outputs 2 A at 250 V AC Relay outputs 2 A at 30 V DC

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Discrete output number	2
Discrete output type	(DQ1) programmable digital output <= 30 V (DQ2) programmable digital output <= 30 V
Output compatibility	Open collector level 1 PLC conforming to IEC 65A-68
Analogue input number	1
Analogue input type	Al1/PTC PTC/Pt 100 temperature probe PTC2 PTC/Pt 100 temperature probe PTC3 PTC/Pt 100 temperature probe
Analogue output number	1
Analogue output type	Current output AQ1: 020 mA or 010 V, impedance <500 Ohm
Communication port protocol	Modbus serial
Connector type	1 RJ45
Communication data link	Serial
Physical interface	2-wire RS 485
Transmission rate	1200256000 bit/s
Transmission frame	RTU
Data format	8 bits, configurable odd, even or no parity
Type of polarization	No impedance for Modbus serial
Number of addresses	0227 for Modbus serial
Method of access	Slave Modbus serial
Function available	External bypass control Pre-heating Smoke extraction Multi-motor cascade Second motor set User management Ports and services hardening Security event logging Cybersecure firmware update Single direction
Display screen available	True
Operating position	Vertical +/- 10 degree
Height	380.0 mm
Width	320.0 mm
Depth	277.0 mm
Net weight	18.2 kg
Environment	
Electromagnetic compatibility	Conducted and radiated emissions level A conforming to IEC 60947-4-2 Conducted and radiated emissions with bypass level B conforming to IEC 60947-4-2 Damped oscillating waves level 3 conforming to IEC 61000-4-12 Electrostatic discharge level 3 conforming to IEC 61000-4-11 Immunity to electrical transients level 4 conforming to IEC 61000-4-4 Immunity to radiated radio-electrical interference level 3 conforming to IEC 61000-4-3 Voltage/current impulse level 3 conforming to IEC 61000-4-5
Pollution degree	Level 3
[Uimp] rated impulse withstand voltage	6 kV
[Ui] rated insulation voltage	690 V
Environmental class (during operation)	Class 3C3 according to IEC 60721-3-3 Class 3S2 according to IEC 60721-3-3
Relative humidity	095 % without condensation or dripping water conforming to EN/IEC 60068-2-3

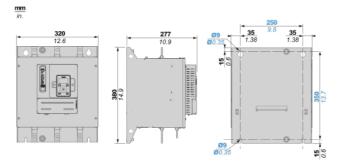
Ambient air temperature for	
operation	4060 °C (with current derating of 2 % per °C) -1540 °C (without derating)
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating > 10004000 m with current derating 1 % per 100 m
Maximum deflection under vibratory load (during operation)	1.5 mm at 213 Hz
Maximum deflection under vibratory load (during storage)	1.75 mm at 29 Hz
Maximum deflection under vibratory load (during transport)	1.75 mm at 29 Hz
Maximum acceleration under vibrational stress (during operation)	10 m/s² at 13200 Hz
Maximum acceleration under vibratory load (during storage)	15 m/s² at 200500 Hz 10 m/s² at 9200 Hz
Maximum acceleration under vibratory load (during transport)	15 m/s² at 200500 Hz 10 m/s² at 9200 Hz
Maximum acceleration under shock impact (during operation)	150 m/s² at 11 ms
Maximum acceleration under shock load (during storage)	100 m/s² at 11 ms
Maximum acceleration under shock load (during transport)	100 m/s² at 11 ms
Packing Units	
Packing Units Unit Type of Package 1	PCE
	PCE 1
Unit Type of Package 1	
Unit Type of Package 1 Number of Units in Package 1	1
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height	1 50.000 cm
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width	1 50.000 cm 40.000 cm
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length	1 50.000 cm 40.000 cm
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight	1 50.000 cm 40.000 cm
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope)
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation EU RoHS Directive	50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation EU RoHS Directive	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration Yes
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Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation EU RoHS Directive Mercury free China RoHS Regulation RoHS exemption information	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration Yes China RoHS declaration Yes
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation EU RoHS Directive Mercury free China RoHS Regulation RoHS exemption information Environmental Disclosure	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration Yes China RoHS declaration Yes Product Environmental Profile
Unit Type of Package 1 Number of Units in Package 1 Package 1 Height Package 1 Width Package 1 Length Package 1 Weight Offer Sustainability Sustainable offer status REACh Regulation EU RoHS Directive Mercury free China RoHS Regulation RoHS exemption information Environmental Disclosure Circularity Profile	1 50.000 cm 40.000 cm 60.000 cm 26.500 kg Green Premium product REACh Declaration Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration Yes China RoHS declaration Yes Product Environmental Profile End of Life Information The product must be disposed on European Union markets following specific waste collection and

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Dimensions Drawings

Dimensions

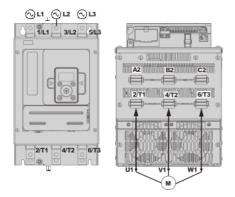
Front, Side and Rear View



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Connections and Schema

Power Connections



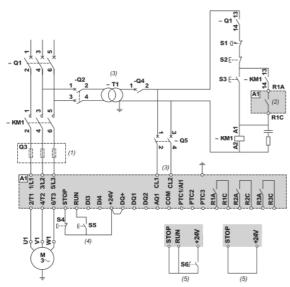
(1): Mains side(2): Motor side

1/L1, 3/L2, 5/L3 : Mains supply inputs 2/T1, 4/T2, 6/T3 : Outputs to motor A2, B2, C2 : Soft starter bypass

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Connections and Schema

Connection in line, with line contactor, no bypass, type 1 or 2 coordination, non - reversing, 2-wire or 3-wire control

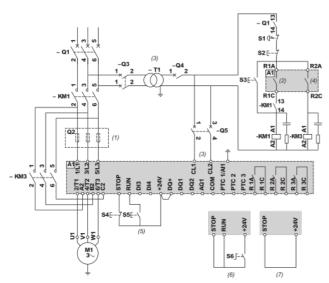


- (1): Installation of additional fast-acting fuses to upgrade to type 2 coordination according to IEC 60947–4–2.
- (2): Take into account the electrical characteristics of the relays (Control Terminal Characteristics).
- (3) : The transformer must supply 110...230 VAC +10% 15%, 50/60Hz.
- (4): RUN and STOP Management (3-wire control).
- (5): RUN and STOP Management (2-wire control).

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Connections and Schema

Connection in line, with line and bypass contactor, freewheel or controlled stop, type 1 or 2 coordination, non reversing, 2-wire or 3-wire

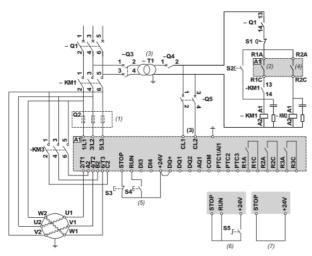


- (1): Installation of additional fast-acting fuses to upgrade to type 2 coordination according to IEC 60947–4–2.
- (2): Take into account the electrical characteristics of the relays (Control Terminal Characteristics).
- (3) : The transformer must supply 110...230 VAC +10% 15%, 50/60Hz.
- (4): Take into account the electrical characteristics of the relays, especially when connecting to high rating contactor (Control Terminal Characteristics).
- (5): RUN and STOP Management (3-wire control).
- (6): RUN and STOP Management (2-wire control).
- (7): PC or PLC control

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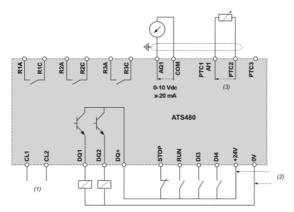
Connections and Schema

Connection inside the delta, with line and bypass contactor, type 1 and 2 coordination, non reversing, 2 wire or 3 wire



- (1): Installation of additional fast-acting fuses to upgrade to type 2 coordination according to IEC 60947–4–2.
- (2): Take into account the electrical characteristics of the relays (Control Terminal Characteristics).
- (3) : The transformer must supply 110...230 VAC +10% 15%, 50/60Hz.
- (4): Take into account the electrical characteristics of the relays, especially when connecting to high rating contactor (Control Terminal Characteristics).
- (5): RUN and STOP Management (3-wire control).
- (6): RUN and STOP Management (2-wire control).
- (7): PC or PLC control

Control block wiring diagram



(1): Control power supply 110-230 VAC

(2) : External supply 24 VDC(3) : 2 Wires PTC/PT100

R1A, R1C, R3A, R3C : Sequence relay

R2A, R2C: End of start

STOP, RUN, DI3, DI4: Digital inputs

AQ1: Analogue output

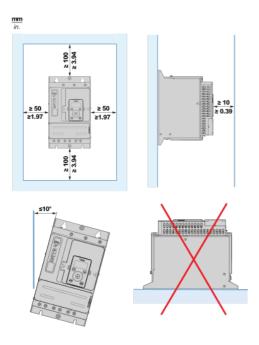
PTC1/AI1, PTC2, PTC3: PTC or PT100 connection

DQ1, DQ2, DQ+ : Digital outputs

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Mounting and Clearance

Mounting Position



Recommended replacement(s)