6ES7677-2SB42-0GB0

Data sheet



SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 F, 8 GB RAM (basic device 6ES7677-2DB40-0AA0), 128 GB CFast with Windows 10 IoT Enterprise LTSC 2019 64-bit and S7-1500 Failsafe Software Controller CPU 1505SP F V2x preinstalled; interfaces: 1x slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP BusAdapter PROFINET, 1x 10/100/1000 Mbps Ethernet, 2x USB 3.0, 2x USB 2.0, 1x DisplayPort; documentation on CFast, restore image on CFast

General information	
Product type designation	CPU 1515SP PC2 F
HW functional status	from FS04
Firmware version	V21.9
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17
Installed software	
 Visualization 	No
Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte

• integrated (for CPU function library of CPU Runtime)	20 Mbyte
Load memory	20 Mibyte
• integrated (on PC mass storage)	320 Mbyte
Backup	320 Millyte
• with UPS	Yes; all memory areas declared retentive
	Yes
with non-volatile memory CPU-blocks	T es
	COOC to addition to blocks such as DDs EDs and EOs UDTs alshall
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	3
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	7-17-17-17-17-17-17-17-17-17-17-17-17-17
S7 counter	
Number	2 048
Retentivity	
. totomarky	
— adjustable	Yes
— adjustable	Yes
IEC counter	
IEC counter • Number	Yes Any (only limited by the main memory)
IEC counter • Number Retentivity	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable	
IEC counter ● Number Retentivity — adjustable S7 times	Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number	Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity	Any (only limited by the main memory) Yes 2 048
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable	Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number	Any (only limited by the main memory) Yes 2 048
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity Retentivity	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable	Any (only limited by the main memory) Yes 2 048 Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max.	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks ● Retentivity adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
IEC counter ● Number Retentivity — adjustable S7 times ● Number Retentivity — adjustable IEC timer ● Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag ● Size, max. ● Number of clock memories Data blocks ● Retentivity adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes

8 192
32 kbyte; All inputs are in the process image
32 kbyte; All outputs are in the process image
32 kbyte, All outputs are in the process image
32
32
V.
Yes
20
1
1
64; CPU 1515SP PC + 64 modules + server module
64
16
1
the number of connectable PtP CMs is only limited by the number of available
slots
Hardware clock
Yes; Resolution: 1 s
6 wk; At 40 °C ambient temperature, typically
10 s; Typ.: 2 s
Yes
Yes
Yes
Yes
2
1
1
1; Via CM DP module
4; 2x USB 2.0, 2x USB 3.0 on front side
1
As Director Don't
1x DisplayPort
DESCRIPTION
PROFINET
Yes
Yes
Yes
88
Yes; Via BusAdapter BA 2x RJ45
100 Mbit/s
Yes
2
Yes
Yes; compatible BusAdapters: BA 2x RJ45, BA 2x M12, BA 2x FC, BA 2x LC,
BA LC/RJ45, BA LC/FC, BA 2x SCRJ, BA SCRJ/RJ45, BA SCRJ/FC,
Yes; IPv4
Yes; IPv4 Yes

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
 shortest clock pulse 	500 μs
— IRT	Yes
— PROFlenergy	Yes
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128
 Of which IO devices with IRT, max. 	64
— of which in line, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 625 μs 3 875 μs) minimum cycle time start from 500 μs
Update time for RT	, i
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
— Industrial Ethernet status LED	No
Number of ports	1
3. Interface	
Interface type	PROFIBUS with CM DP
Number of connections	44
Interface types	
• RS 485	Yes

Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP device 	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
 max. number of DP devices 	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes
Number of connections	
Number of connections, max.	88
Number of connections, max. Number of connections reserved for ES/HMI/web	10
	16
Number of S7 routing paths Redundancy mode	10
Redundancy mode Media redundancy	
·	Vee
— MRP	Yes
— MRPD	Yes
Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	· ·
PG/OP communication	Yes
• S7 routing	Yes
S7 communication, as server	Yes
 S7 communication, as client 	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 048 byte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; From SW CPU 1505SP V2.6
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
 Application authentication 	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000

Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	
	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
 Variables 	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	312 kbyte
Diagnostics indication LED	· ·
• RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	2 400
Required Motion Control resources	
— per speed-controlled axis	40; per axis
	40, per axis
 per positioning axis 	90: per evie
	80; per axis
— per synchronous axis	160; per axis
— per synchronous axis — per external encoder	160; per axis 80; per external encoder
per synchronous axisper external encoderper output cam	160; per axis 80; per external encoder 20; per cam
per synchronous axisper external encoderper output camper cam track	160; per axis 80; per external encoder 20; per cam 160; per cam track
 per synchronous axis per external encoder per output cam per cam track per probe 	160; per axis 80; per external encoder 20; per cam
per synchronous axisper external encoderper output camper cam track	160; per axis 80; per external encoder 20; per cam 160; per cam track
 per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle 	160; per axis 80; per external encoder 20; per cam 160; per cam track
 per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) 	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe
 per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle 	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe
 per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
— per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact • PID_3Step • PID-Temp Counting and measuring • High-speed counter Standards, approvals, certificates CE mark	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes
	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes Yes Yes
	160; per axis 80; per external encoder 20; per cam 160; per cam track 40; per probe 15 30 Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes Yes Yes Yes

Probability of failure (fix estivate (fix of 20 years and report time of 100 hours) — Low of emand mode. PFD any of accordance with SLS — High demand-continuous mode. PFH in accordance with SLLS Anabert conditions Anabert	 Performance level according to ISO 13849-1 	PLe
Low demand mode: PFDavg in accordance with SIL3 High demand/continuous mode: PFH in accordance with SIL3 White the conditions Province of the Continuous mode: PFH in accordance with SIL3 Not contain installation, min CO "C Province of the Continuous mode: PFH in accordance with silb silb silb silb silb silb silb silb	SIL acc. to IEC 61508	SIL 3
SIL3	Probability of failure (for service life of 20 years and repair time	e of 100 hours)
		< 2.00E-05
Ambient temperature during operation • min. • horizontal installation, min. • horizontal installation, min. • vertical according to IEC 60088-2-8 • vertical according to IEC 60088-2-8 • vertical according to IEC 60088-2-8 • vertical according to IEC 60088-2-7 • ver	— High demand/continuous mode: PFH in accordance	< 1.00E-09 1/h
• Initit • Introtrottal installation, min. • Introtrottal installation, min. • Introtrottal installation, min. • Vertical installation installation min. • Vertical installation min. • Vertical min. • Vertical installation min. • Vertical min.	Ambient conditions	
• Initit • Introtrottal installation, min. • Introtrottal installation, min. • Introtrottal installation, min. • Vertical installation installation min. • Vertical installation min. • Vertical min. • Vertical installation min. • Vertical min.	Ambient temperature during operation	
	• min.	-20 °C
wertical installation, min.	horizontal installation, min.	-20 °C
vertical installation, max.	• horizontal installation, max.	
memory card and SD card; max. 10% load * min.	 vertical installation, min. 	-20 °C
Ambient temperature during storage/transportation	 vertical installation, max. 	
	Ambient temperature during storage/transportation	memory card and 3D card, max. 10% load
		-40 °C
Vibrations Operation, tested according to IEC 60068-2-6 Transport, tested acc to IEC 60068-2-6 Yes Shock testing I tested according to IEC 60068-2-7 Ves I tested according to IEC 60068-2-7 Ves I tested according to IEC 60068-2-7 Ves Storage/transport, tested acc. to IEC 60068-2-7 Operating systems pre-installed operating system Configuration / programming / header Programming language — LAD — LAD — Yes, incl. failsafe — STI. — SCI. — SCI. — Ves — SCI. — CFC — ORAPH Know-how protection Ves Ves Ves Ves Ves Ves No — Copy protection Ves Slock protection Ves Protection level: Write protection Programming / header Programming / header Programming / header Ves Protection level: Write protection Programming / header Programming / header Programming / header Protection level: Write protection Programming / header Protection level: Write protection Programming / cycle time monitoring / header Opportending level write monitoring / header Ves Protection level: Complete protection Programming / cycle time monitoring / header Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Portional Maximum (Cycle time Open Development Interfaces Size of ODK SO file, max. Optionally for additional mass storage Omen Size of ODK SO file Maximum (Cycle t		
Operation, tested according to IEC 60068-2-6 Transport, tested according to IEC 60068-2-6 Nes Shock testing Otested according to IEC 60068-2-7 Intented according to IEC 60068-2-8 Intented according to IEC 60068-2-20 Intented according to IEC 60068-2-20 Intented according to IEC 60068-2-20		
Transport, tested acc. to IEC 60068-2-6 Shock testing tested according to IEC 60068-2-7 tested according to IEC 60068-2-27 tested according to IEC 60068-2-29 tested according to IEC 60068-2-29 tested according to IEC 60068-2-29 tested according to IEC 60068-2-27 Yes Operating systems Pre-installed operating system Windows 10 IoT Enterprise 2019 LTSC, 64 bit, MUI configuration / programming / header Programming language - LAD - FRD - STL - SCL - CFC - GRAPH Yes; incl. failsafe Yes; incl. failsafe Yes; incl. failsafe Yes - STL - SCL - Yes - CFC - GRAPH Yes Know-how protection • User program protection/password protection • User program protection/password protection • User program protection in Yes - Coopy protection - Protection for onfidential configuration data • Protection level: Write protection - Protection level: Write protection • Protection level: Complete protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Read-write protection • Protection level: Read-write protection • Protection level: Read-write protection • Protection level: Write protection • Protection level: Write protection • Protection level: Read-write protection • Protection		Yes
Shock testing Lested according to IEC 60068-2-6 Yes Lested according to IEC 60068-2-27 Yes Lested according to IEC 60068-2-29 Yes Storage/transport, tested acc. to IEC 60068-2-27 Yes Storage/transport, tested acc. to IEC 60068-2-27 Yes Operating systems	•	
tested according to IEC 60068-2-27 tested according to IEC 60068-2-29 tested according to IEC 60068-2-29 Yes Storage/transport, tested acc. to IEC 60068-2-27 Operating systems pre-installed operating system Configuration / programming / header Programming language - LAD - FBD - Yes; incl. failsafe - STL - SCL - STL - SCL - CFC - No - GRAPH Yes Know-how protection • User program protection/password protection • Block protection • Block protection • Protection level: Write protect		
tested according to IEC 60068-2-27 tested according to IEC 60068-2-29 tested according to IEC 60068-2-29 Yes Storage/transport, tested acc. to IEC 60068-2-27 Operating systems pre-installed operating system Configuration / programming / header Programming language - LAD - FBD - Yes; incl. failsafe - STL - SCL - STL - SCL - CFC - No - GRAPH Yes Know-how protection • User program protection/password protection • Block protection • Block protection • Protection level: Write protect		Yes
• tested according to IEC 60068-2-29	-	Yes
Storage/transport, tested acc. to IEC 60068-2-27 Operating systems pre-installed operating system Configuration / header Configuration / programming / header Programming language — LAD — FBD — Yes; incl. failsafe — FBD — STL — SCL — SCL — CFC — No — CFC — GRAPH Know-how protection • User program protection/password protection • User program protection/password protection • User program protection • User protection • User protection • Protection level: Write protection • Protectio	-	Yes
pre-installed operating system pre-installed operating system configuration / header configuration / programming / header Programming language — LAD Yes; incl. failsafe — FBD Yes; incl. failsafe — STL Yes — SCL Yes — CFC No — GRAPH Yes Know-how protection • User program protection/password protection • User program protection/fassword protection • Block protection • Incl. failsafe Protection level: Write protection of Yes • Protection level: Read/write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection • Size of ODK SO file, max. Perpherals/Options SD card Optionally for additional mass storage Width • 160 mm Height 117 mm Depth Wigights Weight, approx. 0.83 kg	-	
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configuration / programming / header Programming language — LAD Yes; incl. failsafe — FBD Yes; incl. failsafe — STL Yes — STL Yes — SCL Yes — CFC No — GRAPH Yes Know-how protection • User program protection/password protection Yes • Copy protection Yes • Block protection • Protection of confidential configuration data Yes • Protection level: Write protection Yes • Protection level: Complete protection Yes • Protection level: Write protection Yes • Protection le	· · · · · · · · · · · · · · · · · · ·	
Programming language		
- LAD Yes; incl. failsafe - FBD Yes; incl. failsafe - STL Yes - SCL Yes - CFC No - GRAPH Yes Know-how protection • User program protection/password protection • Copy protection • Size of Confidential configuration data • Protection level: Write protection • Protection level: Complete protection • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • Protection level: Write protection • P		
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	— FBD	Yes: incl. failsafe
	— STL	
	— SCL	Yes
Carameter Cara	— CFC	No
User program protection/password protection Copy protection Block protection Protection Protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit Upper limit Upper limit Upper limit Upper limit Upper limit Upper Development interfaces Size of ODK SO file, max. S.8 Mbyte Peripherals/Options SD card Optionally for additional mass storage Dimensions Width In mm Depth T5 mm Weights Weight, approx. 0.83 kg		Yes
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Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Read/write protection • Protection level: Write protection or Failsafe • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit • upper limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Optionally for additional mass storage Dimensions Width 160 mm Height 117 mm Depth 75 mm Weights Weight, approx. 0.83 kg	Copy protection	Yes
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Dimensions Width 160 mm Height 117 mm Depth 75 mm Weights Weight, approx.	Peripherals/Options	
Width 160 mm Height 117 mm Depth 75 mm Weights Weight, approx.	SD card	Optionally for additional mass storage
Height 117 mm Depth 75 mm Weights Weight, approx.	Dimensions	
Depth 75 mm Weights 0.83 kg		160 mm
Depth 75 mm Weights Weight, approx. 0.83 kg	Height	117 mm
Weights Weight, approx. 0.83 kg		75 mm
Weight, approx. 0.83 kg		
		0.83 kg

