6ES7518-4JP00-0AB0

**Data sheet** 

SIMATIC S7-1500H, CPU 1518HF-4 PN, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET RT with 2-port switch, 2nd interface: PROFINET, 3rd interface: PROFINET, 4th/5th interface: H-SYNC, SIMATIC Memory Card required



General information	
Product type designation	CPU 1518HF-4PN
HW functional status	FS04
Firmware version	V3.1
FW update possible	Yes
Product function	
■ I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	No
SysLog	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V19 (FW V3.1) / V17 (FW V2.9) or higher
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.95 A
Inrush current, max.	1.95 A; Rated value
I²t	0.4 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	9 Mbyte
<ul><li>integrated (for data)</li></ul>	60 Mbyte

Load memory	
Load memory  • Plug-in (SIMATIC Memory Card), may	32 Ghyte
Plug-in (SIMATIC Memory Card), max.  Backup	32 Gbyte
maintenance-free	Yes
CPU processing times	165
	A no
for bit operations, typ.	4 ns
for word operations, typ.	6 ns
for fixed point arithmetic, typ.	6 ns
for floating point arithmetic, typ.  CPU-blocks	24 ns
	20,000; Placks (OR, ER, EC, DR) and LIDTs
Number of elements (total)  DB	20 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
• Number range	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 1 ms
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	
IEC timer	Yes
• Number	Yes
Retentivity	Yes  Any (only limited by the main memory)
— adjustable	
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Any (only limited by the main memory)
	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers,
Flag	Any (only limited by the main memory)  Yes
• Size, max.	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
<ul> <li>Number of clock memories</li> </ul>	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB  16 kbyte
	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Data blocks	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB  16 kbyte
	Any (only limited by the main memory)  Yes  768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB  16 kbyte

Local data	
Local data  • per priority class, max.	64 kbyte; max. 16 KB per block
Address area	ot ruyte, max. To the per block
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	o 192, max. number of modules / submodules
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	oz rayte, 7 iii outpute are iii tile process iiilage
— Inputs (volume)	16 kbyte
Outputs (volume)	16 kbyte
Subprocess images	10 110/10
Number of subprocess images, max.	31
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET, but also by the connection of I/O via IE/PB-Links.
Number of IO Controllers	
• integrated	1
Rack	
Modules per rack, max.	9; CPU + 2 PS + 6 CP
Time of day	
Clock	Hardware shall
Type     Packup time	Hardware clock
Backup time     Deviation par day may	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number  Clock symphysization	16
Clock synchronization	Yes
<ul><li>supported</li><li>on Ethernet via NTP</li></ul>	Yes
Interfaces	Tes
	3
Number of PROFINET interfaces	3
Number of PROFINET interfaces  1. Interface	3
Number of PROFINET interfaces  1. Interface Interface types	
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)	Yes; X1 2
Number of PROFINET interfaces  1. Interface Interface types	Yes; X1
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports	Yes; X1 2
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols	Yes; X1 2
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch	Yes; X1 2 Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol	Yes; X1 2 Yes Yes; IPv4
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller	Yes; X1 2 Yes Yes; IPv4 Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device	Yes; X1 2 Yes  Yes; IPv4 Yes No
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet)  • Number of ports  • integrated switch  Protocols  • IP protocol  • PROFINET IO Controller  • PROFINET IO Device  • SIMATIC communication	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes
Number of PROFINET interfaces  1. Interface Interface types  RJ 45 (Ethernet) Number of ports integrated switch  Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFIenergy	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes
Number of PROFINET interfaces  1. Interface Interface types  RJ 45 (Ethernet) Number of ports Integrated switch  Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services  Isochronous mode IRT PROFIenergy Number of connectable IO Devices, max.	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes  No No No No No Yes; per user program 256
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFIenergy	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFINET Gennectable IO Devices, max. — Updating times  — PROFINET Security Class	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes  Yes  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFIenergy — Number of connectable IO Devices, max. — Updating times  — PROFINET Security Class  Update time for RT	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes  Yes  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  1
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols  • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFIenergy — Number of connectable IO Devices, max. — Updating times  — PROFINET Security Class  Update time for RT — for send cycle of 1 ms	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Number of PROFINET interfaces  1. Interface Interface types  • RJ 45 (Ethernet) • Number of ports • integrated switch  Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy  PROFINET IO Controller  Services  — Isochronous mode — IRT — PROFIenergy — Number of connectable IO Devices, max. — Updating times  — PROFINET Security Class  Update time for RT — for send cycle of 1 ms  2. Interface	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes  Yes  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  1
Number of PROFINET interfaces  1. Interface Interface types  RJ 45 (Ethernet) Number of ports Integrated switch Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services  Isochronous mode IRT PROFIenergy Number of connectable IO Devices, max. Updating times  PROFINET Security Class Update time for RT for send cycle of 1 ms  1. Interface Interface types	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes  No No No No Yes; per user program 256 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  1  1 ms to 512 ms
Number of PROFINET interfaces  1. Interface Interface types  RJ 45 (Ethernet) Number of ports integrated switch  Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy  PROFINET IO Controller  Services Isochronous mode IRT PROFIenergy Number of connectable IO Devices, max. Updating times  PROFINET Security Class Update time for RT for send cycle of 1 ms  1. Interface Interface types RJ 45 (Ethernet)	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes  No No No Yes; per user program 256 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  1  1 ms to 512 ms  Yes; X2
Number of PROFINET interfaces  1. Interface Interface types  RJ 45 (Ethernet) Number of ports Integrated switch Protocols  IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services  Isochronous mode IRT PROFIenergy Number of connectable IO Devices, max. Updating times  PROFINET Security Class Update time for RT for send cycle of 1 ms  1. Interface Interface types	Yes; X1 2 Yes  Yes; IPv4 Yes No Yes; Only Server Yes; Optionally also encrypted Yes Yes Yes  No No No No Yes; per user program 256 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  1  1 ms to 512 ms

Protocols	Very ID-4
• IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device	No
SIMATIC communication	Yes; Only Server
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
3. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X3
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
SIMATIC communication	Yes; Only Server
Open IE communication	Yes; Optionally also encrypted
Web server	
	Yes
4. Interface	Divergeble as representation as the state (FO)
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization module 6ES7960-1CB00-0AA5, 6ES7960-1FB00-0AA5 or 6ES7960-1FE00-0AA5
5. Interface	
Interface type	Pluggable synchronization submodule (FO)
· ·	Synchronization module 6ES7960-1CB00-0AA5, 6ES7960-1FB00-0AA5 or
Plug-in interface modules	6ES7960-1FE00-0AA5
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autoregoliation     Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	100
	Voc. V2.4 I.V2.6
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	004 1 1 4 4 1 1 4 6 7 1 1 0 0 1 1 1 1 1 1 1 0 0
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	320
Number of S7 routing paths	64
Redundancy mode	
<ul> <li>PROFINET system redundancy (S2)</li> </ul>	Yes
PROFINET system redundancy (R1)	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	No
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	No
Open IE communication	
• TCP/IP	Voc
	Yes 64 khyto
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
<ul> <li>Data length, max.</li> </ul>	64 kbyte

• UDP	Yes
<ul><li>Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
<ul><li>UDP multicast</li></ul>	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	No
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	r cs, Optional
• HTTP	No
• HTTPS	Yes; only via Web API
• web API	Yes
<ul><li>— Number of sessions, max.</li></ul>	200
<ul> <li>number of simultaneous HTTP calls, max.</li> </ul>	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Large" license required per CPU
OPC UA Client	No
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15,
county politico	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	No
Number of sessions, max.	32
Number of subscriptions per session, max.	25
· · · ·	25 ms
— Sampling interval, min.	
— Publishing interval, min.	25 ms
<ul><li>— Number of server methods, max.</li></ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	12 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces,</li> </ul>	50 000
may	
max.	Ne
Alarms and Conditions	No
Alarms and Conditions     Further protocols	
<ul><li>Alarms and Conditions</li><li>Further protocols</li><li>MODBUS</li></ul>	No Yes; MODBUS TCP
<ul><li>Alarms and Conditions</li><li>Further protocols</li><li>MODBUS</li></ul>	
<ul><li>Alarms and Conditions</li><li>Further protocols</li><li>MODBUS</li></ul>	
Alarms and Conditions     Further protocols	Yes; MODBUS TCP
Alarms and Conditions  Further protocols     MODBUS  7 message functions  Number of login stations for message functions, max.	Yes; MODBUS TCP
Alarms and Conditions  Further protocols     MODBUS  7 message functions  Number of login stations for message functions, max.  number of subscriptions, max.	Yes; MODBUS TCP  64 750
Alarms and Conditions  Further protocols     MODBUS  7 message functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.	Yes; MODBUS TCP  64  750  50 000
Alarms and Conditions  Further protocols     MODBUS  S7 message functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block,
Alarms and Conditions  Further protocols     MODBUS  7 message functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Alarms and Conditions  Further protocols     MODBUS  S7 message functions  Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000
Alarms and Conditions  Further protocols     MODBUS  77 message functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No Yes; Up to 16 simultaneously
Alarms and Conditions  Further protocols     MODBUS  77 message functions  Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Fest commissioning functions  Joint commission (Team Engineering)	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No  Yes; Up to 16 simultaneously  No
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No Yes; Up to 16 simultaneously
Alarms and Conditions  Further protocols     MODBUS  7 message functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Fest commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No  Yes; Up to 16 simultaneously No
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No  Yes; Up to 16 simultaneously  No
Alarms and Conditions  Further protocols     MODBUS  S7 message functions  Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes; MODBUS TCP  64 750 50 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000  4 000 1 000  No Yes; Up to 16 simultaneously No 20; Breakpoints are only supported in RUN-Solo status
Alarms and Conditions  Further protocols     MODBUS  Tessage functions  Number of login stations for message functions, max.  number of subscriptions, max.  number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No  Yes; Up to 16 simultaneously  No  20; Breakpoints are only supported in RUN-Solo status  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Alarms and Conditions  Further protocols     MODBUS  S7 message functions  Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms     Number of program alarms     Number of alarms for system diagnostics  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control     Status/control  Status/control variable	Yes; MODBUS TCP  64  750  50 000  Yes  10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  10 000  4 000  1 000  No  Yes; Up to 16 simultaneously  No  20; Breakpoints are only supported in RUN-Solo status  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,

Forcing	
<ul><li>Forcing</li></ul>	Yes; without fail-safe
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	No
Controller	
	Yes; Universal PID controller with integrated optimization
PID_Compact     PID_3Step	
PID_3Step     PID_Tomp	Yes; PID controller with integrated optimization for valves
PID-Temp  Counting and measuring	Yes; PID controller with integrated optimization for temperature Yes
Counting and measuring	res
Standards, approvals, certificates	
Highest safety class achievable in safety mode	21
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	· · · · · · · · · · · · · · · · · · ·
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	1.002-00
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
<ul><li>vertical installation, min.</li><li>vertical installation, max.</li></ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
vertical installation, max.	
vertical installation, max.  Ambient temperature during storage/transportation	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header configuration / programming / header	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes
vertical installation, max.  Ambient temperature during storage/transportation     • min.     • max.  Altitude during operation relating to sea level     • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes; either CFC or failsafe functionality
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes; either CFC or failsafe functionality
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes; either CFC or failsafe functionality Yes
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection • Copy protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes; either CFC or failsafe functionality Yes No
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes; either CFC or failsafe functionality Yes
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection      User program protection/password protection     Copy protection     Block protection  Access protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes No Yes
vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes; either CFC or failsafe functionality Yes No

Yes
Yes
Yes
Yes
Yes
adjustable minimum cycle time
adjustable maximum cycle time
210 mm
147 mm
129 mm
2 116 g

last modified: 7/13/2024 🖸