## SIEMENS

## Data sheet

## 6ES7517-3AP00-0AB0



SIMATIC S7-1500, CPU 1517-3 PN/DP, central processing unit with work memory 2 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517-3 PN/DP
HW functional status	FS11
Firmware version	V3.1
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 $\mu s$ (distributed) and 1 ms (central)
SysLog	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V19 (FW V3.1); V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
integrated (for program)	2 Mbyte
integrated (for brogram)     integrated (for data)	8 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	52 Gbyte
maintenance-free	Yes
	1 es
CPU processing times	2
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Van
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul> <li>integrated</li> </ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	<ul> <li>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</li> </ul>
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	

	V 10 4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
<ul> <li>— Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
- Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
- for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
- Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
- PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Controller     PROFINET IO Device	Yes
	Yes
SIMATIC communication	
Open IE communication	Yes; Optionally also encrypted
Web server	Yes

<ul> <li>Media redundancy</li> </ul>	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
- PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
	Yes; per user program
Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	or win configuration and bor reducionly
Interface types	
• RS 485	Yes; X3
Number of ports	1
	I
Protocols	
Protocols	Vos
PROFIBUS DP master	Yes
<ul><li>PROFIBUS DP master</li><li>PROFIBUS DP device</li></ul>	No
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> </ul>	
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master</li> </ul>	No Yes
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> </ul>	No Yes 48; for the integrated PROFIBUS DP interface
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master</li> </ul>	No Yes
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> </ul>	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
PROFIBUS DP master     PROFIBUS DP device     SIMATIC communication PROFIBUS DP master     Number of connections, max.     max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master     PROFIBUS DP device     SIMATIC communication PROFIBUS DP master     Number of connections, max.     max. number of DP devices     Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master     PROFIBUS DP device     SIMATIC communication  PROFIBUS DP master      Number of connections, max.     max. number of DP devices      Services    Equidistance    Isochronous mode	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master</li> <li>Number of connections, max.</li> <li>max. number of DP devices</li> <li>Services         <ul> <li>Equidistance</li> <li>Isochronous mode</li> <li>activation/deactivation of DP devices</li> </ul> </li> </ul>	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
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PROFIBUS DP master     PROFIBUS DP device     SIMATIC communication      PROFIBUS DP master      Number of connections, max.     max. number of DP devices      Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
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<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master         <ul> <li>Number of connections, max.</li> <li>max. number of DP devices</li> </ul> </li> <li>Services         <ul> <li>Equidistance</li> <li>Isochronous mode</li> <li>activation/deactivation of DP devices</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> </ul>	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
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<ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP device</li> <li>SIMATIC communication</li> <li>PROFIBUS DP master         <ul> <li>Number of connections, max.</li> <li>max. number of DP devices</li> </ul> </li> <li>Services         <ul> <li>Equidistance</li> <li>Isochronous mode</li> <li>activation/deactivation of DP devices</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autoressing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>RS 485         <ul> <li>Transmission rate, max.</li> </ul> </li> <li>PROFIsafe         <ul> <li>Number of connections</li> </ul> </li> </ul>	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes 12 Mbit/s

<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
- Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
- MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication  • PG/OP communication	Vacuum tion with TLC $V(1.2)$ are calculated
S7 routing	Yes; encryption with TLS V1.3 pre-selected Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
- several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
— Number of sessions, max.	200
<ul> <li>number of simultaneous HTTP calls, max.</li> </ul>	4 404 070 http
— HTTP request body, max.	131 072 byte
OPC UA	Vec: "Large" license required
Runtime license required     OPC UA Client	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call
A Client     A client     A client     A client     A client     A client	Yes
— Application admentication     — Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300 l
<ul> <li>— Number of elements for one call of</li> </ul>	
OPC_UA_NameSpaceGetIndexList, max.	20
	20 100
OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	
OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection,	100
<ul> <li>OPC_UA_NameSpaceGetIndexList, max.</li> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>— Number of simultaneous calls of the client</li> </ul>	100

OPC_UA_MethodCall, max.	
— Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>— Number of sessions, max.</li> </ul>	64
<ul> <li>— Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>— Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>— Number of server methods, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Alarms and Conditions	Yes
- Number of program alarms	400
— Number of alarms for system diagnostics	200
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
	64
Number of login stations for message functions, may	
Number of login stations for message functions, max.	
number of subscriptions, max.	750
number of subscriptions, max. number of tags/attributes for subscriptions, max.	750 20 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	750 20 000 Yes
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b>	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block Single step Number of breakpoints	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No 20 No 20 No 20 No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of simultaneously active program alarms         • Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         200         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job         200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         20         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission functions</b> Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job 200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         20         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — Diwther of variables, max. — Diwther of variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         200         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job         200; per job         Yes         Peripheral inputs/outputs         200
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing • Forcing, variables • Number of variables, max. <b>Diagnostic buffer</b> • present	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         20         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job         200; per job         Yes         Peripheral inputs/outputs         200         Yes         Peripheral inputs/outputs         200
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling <b>Status/control</b> • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — Diwther of variables, max. — Diwther of variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         2 000         1 000         200         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         200; per job         200; per job         Yes         Peripheral inputs/outputs         200

Traces	
Number of configurable Traces	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Vac: Note: The number of technology chiests offects the sucle time of the DLC
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	10 240
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0° 0
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	Yes
	Yes

Yes
Yes
No
Yes
Yes; device-wide
adjustable minimum cycle time
adjustable maximum cycle time
175 mm
147 mm
129 mm
1 929 g

last modified:

7/13/2024 🖸