Data sheet 6ES7513-2PL00-0AB0



SIMATIC DP, CPU 1513pro-2 PN for ET 200pro, central processing unit with 300 KB work memory for program and 1.5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 40 ns bit performance, Degree of protection: IP65/67, SIMATIC Memory Card required connection module required

General information	
Product type designation	CPU 1513pro-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
 Isochronous mode 	Yes; Via X1, with minimum OB 6x cycle of 500 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16
Configuration control	
via dataset	No
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.31 A
Current consumption, max.	0.4 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A²-s
from supply voltage 1L+, max.	0.4 A
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	300 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	

6.19	40
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of startup OBs Number of asynchronous error OBs	4
•	2
Number of synchronous error OBs Number of diagnostic eleme OBs	
Number of diagnostic alarm OBs	1
Nesting depth	24
• per priority class	24
Counters, timers and their retentivity	
S7 counter	0.040
• Number	2 048
Retentivity	v.
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 88 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Audiess alea	

Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of
Number of distribution to systems	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
• integrated	2
• Via CM	0
Rack	
 Modules per rack, max. 	16; Expansion width max. 1.2 m
 Number of lines, max. 	1
Time of day	
Clock	
• Type	Hardware clock
**	6 wk; At 40 °C ambient temperature, typically
Backup time Deviation per day, max.	
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number	16
Clock synchronization	
supported	Yes
• in AS, master	Yes
• in AS, device	Yes
 on Ethernet via NTP 	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
* *	Yes: X1 P3
• RJ 45 (Ethernet)	
Number of ports	3; 2x M12 + 1x RJ45
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
	Yes
Isochronous mode Direct data evenange	
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Of which IO devices with IDT may	64
 Of which IO devices with IRT, max. 	
Of which to devices with R1, max. Number of connectable IO Devices for RT, max.	128
	128 128
— Number of connectable IO Devices for RT, max.	
 Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously 	128

	cot for DDOEINET IO, on the number of IO devices, and on the guestity of
	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	, and the second
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
Update time for RT	875 μs)
— for send cycle of 250 µs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	4 113 to 312 113
Services	
— PG/OP communication	Yes
Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes; per user program
2. Interface	ros, por door program
Interface types	
RJ 45 (Ethernet)	No
Number of ports	1; 1x M12
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
0 15	
Open IE communication	Yes; Optionally also encrypted
Open IE communicationWeb server	Yes; Optionally also encrypted Yes
•	
Web server	Yes
Web server Media redundancy	Yes
Web server Media redundancy PROFINET IO Controller	Yes
Web server Media redundancy PROFINET IO Controller Services	Yes No
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication	Yes No Yes
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode	Yes No Yes No
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange	Yes No Yes No No
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT	Yes No Yes No No No
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy	Yes No Yes No No No No No Yes
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy — Prioritized startup	Yes No Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i,
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.	Yes No Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously	Yes No Yes No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max.	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 32 8; in total across all interfaces
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT	Yes No No No No No Ses No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Web server Media redundancy PROFINET IO Controller Services — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
Web server Media redundancy PROFINET IO Controller Services PG/OP communication Isochronous mode Direct data exchange IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. Of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Update time for RT for send cycle of 1 ms PROFINET IO Device	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Media redundancy PROFINET IO Controller Services PG/OP communication Isochronous mode Direct data exchange IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Update time for RT for send cycle of 1 ms	Yes No No No No No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	128; Via integrated interfaces of the CPU
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
• S7 routing	Yes
S7 communication, as server	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	1 63, otaliualu aliu usei payes
	Vac: "Small" license required
Runtime license requiredOPC UA Client	Yes; "Small" license required
	Yes; Data access (read, write), method call, custom address space
— Application authentication	Yes
 Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of connections, max. Number of nodes of the client interfaces,	1 000
recommended max.	1 000
Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I	300
max. — Number of elements for one call of	20
Hamber of Cicinonia for One Call Of	

OPC_UA_NameSpaceGetIndexList, max.	400
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space; embedded 2017 UA server profile V1.02
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, max. 	1 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
S7 message functions Number of login stations for message functions, max.	32
	32 Yes
Number of login stations for message functions, max.	
Number of login stations for message functions, max. Program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block,
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. Forcing Forcing Forcing Forcing Forcing, variables, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
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Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes; green "24 V DC" LED
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects 	800
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis Number of positioning axes at motion control cycle 	5
of 4 ms (typical value) — Number of positioning axes at motion control cycle	10
of 8 ms (typical value) Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID_SSIEP • PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	-25 °C
horizontal installation, max.	55 °C
• vertical installation, min.	-25 °C
vertical installation, max.	55 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	

Width	135 mm
Height	130 mm
Depth	65 mm
Weights	
Weight, approx.	614 g

last modified: 7/13/2024 🖸