SIEMENS

Data sheet

6ES7511-1FK02-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, CENTRAL PROCESSING UNIT WITH WITH WORKING MEMORY 225 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 60 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection Yes Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Inrush current, max. Inush current, ma	General information	
Firmware version Product function ■ I&M data ■ Isochronous mode ■ STEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Ves Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) Product of Exp 7 TIA Portal configurable/integrated from version Configuration control via dataset Ves Display Screen diagonal [cm] Screen diagonal [cm] Control selements Number of keys 8 Mode buttons 2 Supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Peverse potarity protection ■ Mains-voltage failure stored energy time ■ Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current consumption (rated value) Current max. Power Infeed power to the backplane bus Power loss Power loss, typ. Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required Ves Work memory Ves Work memory Ves Work memory Ves Ves Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms (2 ms the minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms (2 ms the minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms (2 ms the minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms (2 ms the minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms (2 ms the minimum OB 6x cycle of 625 µs (distributed) and 1 ms (2 ms and 1 ms and 1 ms (2 ms and 1 ms and 1 ms (2 ms and 1 ms (2 ms and 1 ms and 1 ms and 1 ms (2 ms and 1 ms (2 ms and 1 ms (2 ms and 1 ms and 1 ms and 1 ms (2 ms and 1 ms an	Product type designation	CPU 1511F-1 PN
Product function • I&M data	HW functional status	FS03
■ I&M data Yes; I&M0 to I&M3 Yes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0 Yes Observed Information (minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0 Yes Observed Information (minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0 Yes Observed Information (minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0 Yes Observed Information (minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central) with older TIA Portal versions configurable as 6ES7511-1FK01-0AB0 Yes Observed Information (minimum Observed Associated Security (m	Firmware version	V2.8
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STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7511-1FK01-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] 3.45 cm Control elements Number of keys 8 Mode buttons 2 Supply voitage permissible range, lower limit (DC) 28.8 V Reverse polarity protection Yes Alains buffering • Mains/voltage failure stored energy time • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.7 A Current consumption, max. 1.9 A; Rated value If 0.02 A²'s Power limited power to the backplane bus (balanced) 5.5 W Power consumption from the backplane bus (balanced) 5.7 W Memory Number of slots for SIMATIC memory card 5. If Immary and the supplemental supp	• Isochronous mode	
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Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Work memory Work memory 10 W 5.5 W 5.7 W 11 SIMATIC memory card required Yes	Inrush current, max.	1.9 A; Rated value
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Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory	Infeed power to the backplane bus	10 W
Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory	Power consumption from the backplane bus (balanced)	5.5 W
Number of slots for SIMATIC memory card SIMATIC memory card required Work memory Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes Work memory	Power loss, typ.	5.7 W
SIMATIC memory card required Yes Work memory	Memory	
Work memory	Number of slots for SIMATIC memory card	1
	SIMATIC memory card required	Yes
• integrated (for program) 225 kbyte	Work memory	
	• integrated (for program)	225 kbyte

• integrated (for data)	1 Mbyte
• integrated (for data)	1 Mbyte
Load memory	32 Gbyte
Plug-in (SIMATIC Memory Card), max. Packup	32 Gbyte
Backup	Von
maintenance-free	Yes
CPU processing times	22
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	T Mibyte, TOT DBS With absolute addressing, the max. Size is 04 NB
Number range	0 65 535
Size, max.	150 kbyte
• Size, max.	100 hbyte
	0 65 535
Number range Size may	
• Size, max.	150 kbyte
	150 khito
Size, max. Number of free evals OPs	150 kbyte
Number of free cycle OBs Number of time clarm OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20 20 With triving OR On and a 4 500 mg
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max. Flag	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
• Size, max.	16 kbyte
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Number of clock memories Peta blacks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	V
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	160
	1
Number of PROFINET interfaces	1
1. Interface	
Interface types	V V4
RJ 45 (Ethernet)	Yes; X1
 Number of ports 	2
integrated switch	Yes
Protocols	
	Yes; IPv4
Protocols	
Protocols • IP protocol	Yes; IPv4
Protocols • IP protocol • PROFINET IO Controller	Yes; IPv4 Yes
Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	Yes; IPv4 Yes Yes

Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	2.5, Additional ages according to 12.0 of 100 f Edition 2.0
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to $8~ms;$ Note: In the case of IRT with isochronous mode, the minimum update time of $625~\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3$ 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes; per user program
2. Interface	
PROFINET IO Device	
Services	Ven
— PG/OP communication	Yes
— Isochronous mode	No No
— IRT — PROFlenergy	No
Prioritized startup	Yes; per user program No
— Prioritized startup — Shared device	Yes
— Shared device — Number of IO Controllers with shared device, max.	4
Number of 10 Controllers with shared device, max. Asset management record	Yes; per user program
Interface types	. vo, po. door program
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autoriegoliation Autorossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
1.10(00010	

PROFIsafe	Yes
Number of connections	
Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	64
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
DHCP	No
• SNMP	Yes
DCP	Yes
• LLDP	Yes
Web server	165
HTTP	Voc. Standard and user nages
• HTTPS	Yes; Standard and user pages
OPC UA	Yes; Standard and user pages
	Yes
Runtime license required OPC UA Client	
	Yes
Application authentication Security policies	Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC_UA_Server.	20 Voc: Data access (road, write, subscribe), method call, gustom address space.
OPC UA Server — Application authentication	Yes; Data access (read, write, subscribe), method call, custom address space
	Yes

 Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— User authentication	Basic256Sha256 "anonymous" or by user name & password
	32
— Number of sessions, max.	
Number of accessible variables, max.	50 000
Number of registerable nodes, max.	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, 	1 000
max.	
Further protocols	V. MODRIJO TOR
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block,
Number of leadable provinces	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
 Number of alarms for system diagnostics 	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Variables	counters
	counters
Number of variables, max.	
Number of variables, max.— of which status variables, max.	200; per job
Number of variables, max.— of which status variables, max.— of which control variables, max.	
 Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	200; per job 200; per job
 Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing 	200; per job 200; per job Yes; without fail-safe
 Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing, variables 	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
 Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing, variables Number of variables, max. 	200; per job 200; per job Yes; without fail-safe
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
 Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present 	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max.	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX Supported technology objects	200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes

technology objects	
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control resources for technology objects 	512
 Required Extended Motion Control resources 	
per cam (1 000 points and 50 segments)	2
per cam (10 000 points and 50 segments)	20
 for each set of kinematics 	30
— Per leading axis proxy	3
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	140
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	192
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-25 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
Programming language — LAD	Yes; incl. failsafe
	Yes; incl. failsafe Yes; incl. failsafe
— LAD	
— LAD — FBD	Yes; incl. failsafe
— LAD — FBD — STL	Yes; incl. failsafe Yes
— LAD — FBD — STL — SCL	Yes; incl. failsafe Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes; incl. failsafe Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection ● User program protection/password protection	Yes; incl. failsafe Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes; incl. failsafe Yes Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes; incl. failsafe Yes Yes Yes Yes
— LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes; incl. failsafe Yes Yes Yes Yes Yes

Yes; Specific write protection both for Standard and for Failsafe
Yes
Yes
Yes
adjustable minimum cycle time
adjustable maximum cycle time
35 mm
147 mm
129 mm
405 g

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