## **SIEMENS**

## **Data sheet**

6ES7511-1CK01-0AB0



SIMATIC S7-1500 Compact CPU CPU 1511C-1PN, central processing unit with working memory 175 KB for program and 1 MB for data, 16 digital inputs, 16 digital outputs, 5 analog inputs, 2 analog outputs, 6 high speed counters, 4 high speed outputs for PTO/PWM/frequency output 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, incl. front connector push-in, SIMATIC memory card necessary

Figure similar

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General information	
Product type designation	CPU 1511C-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
■ I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	Yes; With minimum OB 6x cycle of 625 µs (distributed)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1CK00-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V; 20.4 V DC, for supplying the digital inputs/outputs
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms; Refers to the power supply on the CPU section
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A; Without load; 9.8 A: CPU + load
Current consumption, max.	1 A; Without load; 10 A: CPU + load
Inrush current, max.	1.9 A; Rated value
l²t	0.34 A²-s
Digital inputs	
• from load voltage L+ (without load), max.	20 mA; per group
Digital outputs	
• from load voltage L+, max.	30 mA; Per group, without load
output voltage / header	
Rated value (DC)	24 V
Encoder supply	
Number of outputs	1; One common 24 V encoder supply
24 V encoder supply	

• 24 V	Yes; L+ (-0.8 V)
Short-circuit protection	Yes
Output current, max.	1 A
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	8.5 W
Power loss	
Power loss, typ.	11.8 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	175 kbyte
integrated (for data)	1 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
Number range	0 65 535
• Size, max.	175 kbyte
FC	
Number range	0 65 535
• Size, max.	175 kbyte
ОВ	
• Size, max.	175 kbyte
Number of free cycle OBs	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Number	2 048
Retentivity	2010
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	Any (only limited by the main memory)
— adjustable	Yes
	165
Data areas and their retentivity	400114
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
<ul><li>Size, max.</li></ul>	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	, , , , , , , , , , , , , , , , , , , ,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	O RBYIC
•	9 khyta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	00
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	10 0, 13p 2 0
· · ·	16
Number  Clack synchronization	16
Clock synchronization	Voo
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
	The state of the s
on Ethernet via NTP     Digital inputs	Yes

	40
integrated channels (DI)	16
Digital inputs, parameterizable	Yes
Source/sink input	P-reading
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	V
Gate start/stop	Yes
• Capture	Yes
Synchronization	Yes
Input voltage	DO.
Type of input voltage  Pated value (PO)	DC
Rated value (DC)  for ping t   C	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+11 to +30V
Input current	0.5 \
• for signal "1", typ.	2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	V
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 μs; for parameterization "none"
— at "0" to "1", max.	20 ms
— at "1" to "0", min.	4 μs; for parameterization "none"
— at "1" to "0", max.	20 ms
for interrupt inputs	Van Oana as for standard in other
— parameterizable	Yes; Same as for standard inputs
for technological functions	Van Oana as for standard in other
— parameterizable	Yes; Same as for standard inputs
Cable length	4 000 ms coo ms for to shape logical functionary demanding an input fraguescy.
• shielded, max.	1 000 m; 600 m for technological functions; depending on input frequency, encoder and cable quality; max. 50 m at 100 kHz
• unshielded, max.	600 m; for technological functions: No
Digital outputs	
Type of digital output	Transistor
integrated channels (DO)	16
integrated channels (DO) Current-sourcing	16 Yes; Push-pull output
Current-sourcing	Yes; Push-pull output
Current-sourcing Short-circuit protection	Yes; Push-pull output Yes; electronic/thermal
Current-sourcing Short-circuit protection • Response threshold, typ.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details
Current-sourcing Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V
Current-sourcing Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes
Current-sourcing Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details
Current-sourcing Short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details
Current-sourcing Short-circuit protection  Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output
Current-sourcing Short-circuit protection  Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter
Current-sourcing Short-circuit protection  Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output — Number, max.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output — Number, max. — Cycle duration, parameterizable	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output — Number, max. — Cycle duration, parameterizable — ON period, min.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 %
Current-sourcing Short-circuit protection  Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output  Number, max.  Cycle duration, parameterizable ON period, min. ON period, max.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 %
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle  Frequency output	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle  Frequency output  Switching capacity of the outputs	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle  Frequency output  Switching capacity of the outputs  with resistive load, max.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details 5 W; 1 W with high-speed output, i.e. when using a high-speed output; see
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle  Frequency output  Switching capacity of the outputs  with resistive load, max.  on lamp load, max.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 µs at high-speed output; see manual for details 2 µs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details 5 W; 1 W with high-speed output, i.e. when using a high-speed output; see
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output — Number, max. — Cycle duration, parameterizable — ON period, min. — ON period, min. — ON period, max. — Resolution of the duty cycle Frequency output Switching capacity of the outputs  with resistive load, max.  on lamp load, max.	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 μs at high-speed output; see manual for details 2 μs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details 5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details
Current-sourcing Short-circuit protection Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable Switching tripped by comparison values PWM output Number, max. Cycle duration, parameterizable ON period, min. ON period, max. Resolution of the duty cycle Frequency output Switching capacity of the outputs with resistive load, max. on lamp load, max.  Load resistance range lower limit	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 μs at high-speed output; see manual for details 2 μs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details 5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details
Current-sourcing Short-circuit protection  Response threshold, typ.  Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration  Digital output functions, parameterizable  Switching tripped by comparison values  PWM output  Number, max.  Cycle duration, parameterizable  ON period, min.  ON period, max.  Resolution of the duty cycle  Frequency output  Switching capacity of the outputs  with resistive load, max.  on lamp load, max.  Load resistance range  lower limit  upper limit	Yes; Push-pull output Yes; electronic/thermal 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V Yes Up to ±100 ppm ±2 μs at high-speed output; see manual for details 2 μs; With High Speed output  Yes; As output signal of a high-speed counter Yes 4 Yes 0 % 100 % 0.0036 %; For S7 analog format, min. 40 ns Yes  0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details 5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details

• for signal "1", min.	23.2 V; L+ (-0.8 V)
Output current	
<ul><li>for signal "1" rated value</li></ul>	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output,
for single HAII and socially and social	observe derating; see manual for details
• for signal "1" permissible range, min.	2 mA
• for signal "1" permissible range, max.	0.6 A; 0.12 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details
• for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
• "0" to "1", max.	200 µs
• "1" to "0", max.	500 μs; Load-dependent
for technological functions	
— "0" to "1", max.	5 µs; Depending on the output used, see additional description in manual
— "1" to "0", max.	5 µs; Depending on the output used, see additional description in manual
Parallel switching of two outputs	
• for logic links	Yes; for technological functions: No
• for uprating	No
for redundant control of a load	Yes; for technological functions: No
Switching frequency	
with resistive load, max.	100 kHz; For high-speed output, 100 Hz for standard output
with inductive load, max.	0.5 Hz; Acc. to IEC 60947-5-1, DC-13; observe derating curve
with inductive load, max.     on lamp load, max.	10 Hz
	10 112
Total current of the outputs	0.5 At soo additional description in the manual
Current per channel, max.     Current per group, max.	0.5 A; see additional description in the manual
Current per group, max.	8 A; see additional description in the manual
Current per power supply, max.	4 A; 2 power supplies for each group, current per power supply max. 4 A, see additional description in manual
for technological functions	
— Current per channel, max.	0.5 A; see additional description in the manual
Relay outputs	
Number of relay outputs	0
Cable length	
• shielded, max.	1 000 m; 600 m for technological functions; depending on output frequency, load, and cable quality; max. 50 m at 100 kHz
• unshielded, max.	600 m; for technological functions: No
Analog inputs	
Number of analog inputs	5; 4x for U/I, 1x for R/RTD
<ul> <li>For current measurement</li> </ul>	4; max.
<ul> <li>For voltage measurement</li> </ul>	·, · · · · · · ·
<ul> <li>For resistance/resistance thermometer measurement</li> </ul>	4; max.
■ 1 OF Tesistance/resistance thempothetel measurement	
permissible input voltage for voltage input (destruction limit), max.	4; max.
permissible input voltage for voltage input (destruction limit),	4; max.
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit),	4; max. 1 28.8 V
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K  Yes; Physical measuring range: ± 10 V
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)	4; max.  1  28.8 V  40 mA  1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K  Yes; Physical measuring range: ± 10 V 100 kΩ
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V	4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; $^{\circ}\text{C}/^{\circ}\text{F}/\text{K}$ Yes; Physical measuring range: $\pm$ 10 V 100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)	4; max. 1 28.8 V 40 mA 1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; $^{\circ}\text{C}/^{\circ}\text{F}/\text{K}$ Yes; Physical measuring range: $\pm$ 10 V 100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V 100 k $\Omega$
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V  — Input resistance (-5 V to +5 V)	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable  Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; $^{\circ}\text{C}/^{\circ}\text{F}/\text{K}$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V  — Input resistance (-5 V to +5 V)  Input ranges (rated values), currents  • 0 to 20 mA	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V  — Input resistance (-5 V to +5 V)  Input ranges (rated values), currents  • 0 to 20 mA  — Input resistance (0 to 20 mA)	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 20 mA   50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V  — Input resistance (-5 V to +5 V)  Input ranges (rated values), currents  • 0 to 20 mA  — Input resistance (0 to 20 mA)  • -20 mA to +20 mA	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 20 mA   50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC   Yes
permissible input voltage for voltage input (destruction limit), max.  permissible input current for current input (destruction limit), max.  Cycle time (all channels), min.  Technical unit for temperature measurement adjustable Input ranges (rated values), voltages  • 0 to +10 V  — Input resistance (0 to 10 V)  • 1 V to 5 V  — Input resistance (1 V to 5 V)  • -10 V to +10 V  — Input resistance (-10 V to +10 V)  • -5 V to +5 V  — Input resistance (-5 V to +5 V)  Input ranges (rated values), currents  • 0 to 20 mA  — Input resistance (0 to 20 mA)	4; max. 1   28.8 V   40 mA   1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual Yes; °C/°F/K   Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 10 V   100 k $\Omega$ Yes; Physical measuring range: $\pm$ 20 mA   50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC

Input ranges (rated values), resistance thermometer	
Ni 100	Yes; Standard/climate
Input resistance (Ni 100)	Tes, Standard/climate  10 $M\Omega$
• Pt 100	Yes; Standard/climate
- Input resistance (Pt 100)	10 M $\Omega$
Input ranges (rated values), resistors	I O IVIZ
• 0 to 150 ohms	Voc. Dhyolad macauring range: 0 600 ahma
	Yes; Physical measuring range: 0 600 ohms 10 $M\Omega$
— Input resistance (0 to 150 ohms)	
• 0 to 300 ohms	Yes; Physical measuring range: 0 600 ohms
<ul><li>Input resistance (0 to 300 ohms)</li><li>0 to 600 ohms</li></ul>	10 ΜΩ
	Yes
— Input resistance (0 to 600 ohms)	10 ΜΩ
Cable length	200 m. for IVI 200 m for D/DTD
shielded, max.  Analog outputs	800 m; for U/I, 200 m for R/RTD
Analog outputs	
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Output ranges, voltage	
• 0 to 10 V	Yes
• 1 V to 5 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Load impedance (in rated range of output)	165
with voltage outputs, min.	1 kΩ
with voltage outputs, min.      with voltage outputs, capacitive load, max.	100 nF
	500 Ω
with current outputs, max.      with current outputs, inductive lead, may.	1 mH
with current outputs, inductive load, max.  Cable length	1 11113
shielded, max.	200 m
Analog value generation for the inputs	200 111
Integration and conversion time/resolution per channel	16 hit
Resolution with overrange (bit including sign), max.	16 bit
Integration time, parameterizable  Interference veltege suppression for interference.	Yes; 2.5 / 16.67 / 20 / 100 ms, acts on all channels
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	400 / 60 / 50 / 10
Smoothing of measured values	
parameterizable	Yes
Step: None	Yes
• Step: low	Yes
Step: Medium	Yes
Step: Medium     Step: High	Yes
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	16 bit
Settling time	10 bit
• for resistive load	1.5 ms
for resistive load     for capacitive load	2.5 ms
for inductive load     for inductive load	2.5 ms
	£.0 III0
Encoder  Connection of signal angulars	
Connection of signal encoders	Vee
• for voltage measurement	Yes
<ul> <li>for current measurement as 4-wire transducer</li> </ul>	Yes
and the second s	Yes
for resistance measurement with two-wire connection	
• for resistance measurement with three-wire connection	Yes

• 2-wire sensor	Yes
permissible quiescent current (2-wire sensor), max.	1.5 mA
Encoder signals, incremental encoder (asymmetrical)	
Input voltage	24 V
Input frequency, max.	100 kHz
Counting frequency, max.	400 kHz; with quadruple evaluation
Signal filter, parameterizable	Yes
<ul> <li>Incremental encoder with A/B tracks, 90° phase offset</li> </ul>	Yes
<ul> <li>Incremental encoder with A/B tracks, 90° phase offset</li> </ul>	Yes
and zero track	
• pulse encoder	Yes
<ul> <li>pulse encoder with direction</li> </ul>	Yes
pulse encoder with one impulse signal per count direction	Yes
Errors/accuracies	
Linearity error (relative to input range), (+/-)	0.1 %
Temperature error (relative to input range), (+/-)	0.005 %/K
Crosstalk between the inputs, max.	-60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.02 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.005 %/K
Crosstalk between the outputs, max.	-80 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.05 %
Operational error limit in overall temperature range	
Voltage, relative to input range, (+/-)	0.3 %
• Current, relative to input range, (+/-)	0.3 %
Resistance, relative to input range, (+/-)	0.3 %
Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±2 K, Pt100 Climate: ±1 K, Ni100 Standard: ±1.2 K, Ni100
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	Climate: ±1 K 0.3 %
Current, relative to output range, (+/-)	0.3 %
Basic error limit (operational limit at 25 °C)	
Voltage, relative to input range, (+/-)	0.2 %
• Current, relative to input range, (+/-)	0.2 %
Resistance, relative to input range, (+/-)	0.2 %
• Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±1 K, Pt100 Climate: ±0.5 K, Ni100 Standard: ±0.6 K, Ni100 Climate: ±0.5 K
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.2 %
Current, relative to output range, (+/-)	0.2 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interference	
Series mode interference (peak value of interference < rated value of input range), min.	30 dB
Common mode voltage, max.	10 V
Common mode interference, min.	60 dB; at 400 Hz: 50 dB
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
	Yes
Media redundancy	165
PROFINET IO Controller	

Convince	
Services	Voc
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data.
Update time for IRT	configured user data
	250 up to 4 mg; Note: In the cope of IDT with inach record the minimum
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to $8$ ms; Note: In the case of IRT with isochronous mode, the minimum update time of $625~\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
<ul> <li>PG/OP communication</li> </ul>	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autoriossing	Yes
Industrial Ethernet status LED	Yes
	160
Protocols	
Number of connections	On the late worked interference for ODIL 1
Number of connections, max.  Number of connections are accorded to FO/UNIV.	96; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	64
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
MDD interesting a survey of	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0

— MRPD	Voc. Poquiroment: IDT
···· -	Yes; Requirement: IRT
<ul><li>— Switchover time on line break, typ.</li><li>— Number of stations in the ring, max.</li></ul>	200 ms; For MRP, bumpless for MRPD 50
SIMATIC communication	30
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
S7 routing     S7 communication, as server	Yes
S7 communication, as server     S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	occ offiline help (or confinding alon, ascrada size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Small" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
Number of sessions, max.	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
Number of registerable nodes, max.	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20

Compling interval min	100 ms
— Sampling interval, min.	500 ms
— Publishing interval, min.	
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
<ul> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
	2 000
Number of simultaneously active program alarms	600
Number of program alarms     Number of alarma for pustom diagnostics	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/atatus information	
Interrupts/diagnostics/status information	
Alarms	
	Yes
Alarms	Yes Yes
Alarms  • Diagnostic alarm	
Alarms  • Diagnostic alarm  • Hardware interrupt	
Alarms  • Diagnostic alarm  • Hardware interrupt  Diagnoses	Yes
Alarms	Yes Yes; for analog inputs/outputs, see description in manual
Alarms  • Diagnostic alarm  • Hardware interrupt  Diagnoses  • Monitoring the supply voltage  • Wire-break	Yes
Alarms  • Diagnostic alarm  • Hardware interrupt  Diagnoses  • Monitoring the supply voltage  • Wire-break  • Short-circuit  • A/B transition error at incremental encoder	Yes Yes Yes; for analog inputs/outputs, see description in manual Yes; for analog outputs, see description in manual
Alarms	Yes  Yes  Yes; for analog inputs/outputs, see description in manual  Yes; for analog outputs, see description in manual  Yes
Alarms  Diagnostic alarm Hardware interrupt  Diagnoses  Monitoring the supply voltage Wire-break Short-circuit A/B transition error at incremental encoder  Diagnostics indication LED RUN/STOP LED	Yes Yes; for analog inputs/outputs, see description in manual Yes; for analog outputs, see description in manual Yes Yes
Alarms  • Diagnostic alarm  • Hardware interrupt  Diagnoses  • Monitoring the supply voltage  • Wire-break  • Short-circuit  • A/B transition error at incremental encoder  Diagnostics indication LED  • RUN/STOP LED  • ERROR LED	Yes Yes Yes; for analog inputs/outputs, see description in manual Yes; for analog outputs, see description in manual Yes Yes
Alarms  • Diagnostic alarm  • Hardware interrupt  Diagnoses  • Monitoring the supply voltage  • Wire-break  • Short-circuit  • A/B transition error at incremental encoder  Diagnostics indication LED  • RUN/STOP LED	Yes Yes; for analog inputs/outputs, see description in manual Yes; for analog outputs, see description in manual Yes Yes

<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
Channel status display	Yes
<ul> <li>for channel diagnostics</li> </ul>	Yes; For analog inputs/outputs
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
Required Motion Control resources	
— per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	5
Number of positioning axes at motion control cycle of 8 ms (typical value)	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_Compact • PID_3Step	Yes; PID controller with integrated optimization for valves
• PID_33tep	Yes; PID controller with integrated optimization for temperature
·	Tes, FID controller with integrated optimization for temperature
Counting and measuring  • High-speed counter	Yes
Integrated Functions	165
Counting functions	Von
Country reasons parameterizable	Yes
Counter response parameterizable     Hardware gets via digital input	Yes
Hardware gate via digital input     Software gate	Yes Yes
Software gate     Event controlled stop	Yes
Event-controlled stop     Cycobraniantian via digital input	
Synchronization via digital input     Counting range, parameterizable	Yes
Counting range, parameterizable	Yes
Comparator	Or now count abounds one manual for dataile
Number of comparators  Direction dependency:	2; per count channel; see manual for details
Direction dependency	Yes
— Can be changed from user program	Yes
Position detection	V
Incremental acquisition     Suitable for S7 4500 Metion Control	Yes
Suitable for S7-1500 Motion Control  Magazina functions	Yes
Measuring functions	Von
Measuring time, parameterizable     Dynamic measurement paried adjustment	Yes
Dynamic measurement period adjustment     Number of thresholds, perspectationable.	Yes
Number of thresholds, parameterizable	2
Measuring range	0.04 Hz
— Frequency measurement, min.	0.04 Hz
— Frequency measurement, max.	400 kHz; with quadruple evaluation
Cycle duration measurement, min.	2.5 μs
Cycle duration measurement, max.	25 s
Accuracy	400
— Frequency measurement	100 ppm; depending on measuring interval and signal evaluation
Cycle duration measurement	100 ppm; depending on measuring interval and signal evaluation
— Velocity measurement	100 ppm; depending on measuring interval and signal evaluation
Potential separation	
Potential separation digital inputs	
• between the channels	No
between the channels, in groups of	16
Potential separation digital outputs	

between the channels	No
between the channels, in groups of	16
Potential separation channels	10
between the channels and backplane bus	Yes
Between the channels and load voltage L+	No
Isolation	
Isolation tested with	707 V DC (type test)
Ambient conditions	18: 1 20 (type 1881)
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C; note derating data for onboard I/O in the manual. Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
• vertical installation, max.	40 °C; note derating data for onboard I/O in the manual. Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	85 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 050 g

last modified: 7/13/2024 🖸