## **SIEMENS**

## **Data sheet**

## 6ES7412-2EK07-0AB0



SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)

General information	
Product type designation	CPU 412-2 PN
HW functional status	01
Firmware version	V7.0
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher with HSP 262
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	1.4 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface
Power loss	
Power loss, typ.	5.5 W
Power loss, max.	7 W
Memory	
Type of memory	RAM
Work memory	
<ul><li>integrated</li></ul>	1 Mbyte
<ul><li>integrated (for program)</li></ul>	512 kbyte
<ul><li>integrated (for data)</li></ul>	512 kbyte
expandable	No
Load memory	
<ul> <li>expandable FEPROM</li> </ul>	Yes; with Memory Card (FLASH)
<ul> <li>expandable FEPROM, max.</li> </ul>	64 Mbyte
<ul><li>integrated RAM, max.</li></ul>	512 kbyte
<ul> <li>expandable RAM</li> </ul>	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
<ul><li>with battery</li></ul>	Yes; all data
without battery	No
Battery	
Backup battery	

<ul> <li>Backup current, typ.</li> </ul>	180 μA; up to 40 °C
<ul> <li>Backup current, max.</li> </ul>	850 µA
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
Feeding of external backup voltage to CPU	5 V DC to 15 V DC
CPU processing times	0.750.10.10.750
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 µs)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
<ul> <li>Number of startup OBs</li> </ul>	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	0.040
Number     Deterministry	2 048
Retentivity	Voc
— adjustable — preset	Yes Z 0 to Z 7
Counting range	201021
— lower limit	0
— upper limit	999
— upper minit	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
	2 048
Number	
Number Retentivity	
Retentivity	Yes
Retentivity — adjustable	Yes No times retentive
Retentivity — adjustable — preset	
Retentivity — adjustable	
Retentivity — adjustable — preset Time range	No times retentive
Retentivity  — adjustable  — preset  Time range  — lower limit	No times retentive  10 ms

• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	, and the second of the second
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	The same same same same same same same sam
• Size, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	
adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
<ul><li>Inputs</li></ul>	4 kbyte
Outputs	4 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	4 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	4 kbyte
<ul><li>Inputs, default</li></ul>	128 byte
<ul> <li>Outputs, default</li> </ul>	128 byte
• consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	00.700
• Inputs	32 768
— of which central	32 768
Outputs     of which control	32 768
— of which central  Analog channels	32 768
Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048
Hardware configuration	2010
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in
ode teknologi med til	PROFINET IO mode
via interface module     Number of pluscephie S5 readules (via adapter consule in	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	1
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1
	types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up
- The IBGG and Emorried of G	to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller

Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
Number	16
<ul> <li>Number/Number range</li> </ul>	0 to 15
<ul> <li>Range of values</li> </ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
<ul> <li>Granularity</li> </ul>	1 h
retentive	Yes
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes; As client
• to IF 964 DP	No
Time difference in system when synchronizing via	40
• Ethernet, max.	10 ms
MPI, max.	200 ms
Interfaces	4 v MDUDDOCIDUO DD. 4 v DDOCINICT (2 north)
Interfaces/bus type  Number of RS 485 interfaces	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)
1. Interface	1; Combined MPI / PROFIBUS DP
Interface type	MDI/DPOEIRI IS DD
Interface type	MPI/PROFIBUS DP
Isolated	MPI/PROFIBUS DP Yes
Isolated Interface types	Yes
Isolated Interface types  • RS 485	Yes
Isolated Interface types  RS 485  Output current of the interface, max.	Yes
Isolated Interface types  • RS 485	Yes Yes 150 mA
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols	Yes
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI	Yes Yes 150 mA Yes
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master	Yes Yes 150 mA Yes Yes
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols MPI PROFIBUS DP master PROFIBUS DP device MPI Number of connections	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.  Services	Yes 150 mA  Yes Yes Yes Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  12 Mbit/s  Yes
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing	Yes 150 mA  Yes Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  • RS 485  • Output current of the interface, max.  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP device  MPI  • Number of connections  • Transmission rate, max.  Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  Yes  Yes  Yes  Ye
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server	Yes 150 mA  Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server	Yes  Yes  Yes  Yes  Yes  Yes  Yes  Yes
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master Number of connections, max.	Yes 150 mA  Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device MPI  Number of connections  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master  Number of connections, max.	Yes 150 mA  Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master  Number of connections, max.  Transmission rate, max.  Transmission rate, max.  max. number of DP devices	Yes 150 mA  Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication S7 communication, as client S7 communication, as server  PROFIBUS DP master  Number of connections, max.  Transmission rate, max. max. number of DP devices  Services	Yes 150 mA  Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Isolated Interface types  RS 485 Output current of the interface, max.  Protocols  MPI PROFIBUS DP master PROFIBUS DP device  MPI  Number of connections  Transmission rate, max.  Services PG/OP communication Routing Global data communication S7 basic communication S7 communication, as client S7 communication, as server  PROFIBUS DP master  Number of connections, max.  Transmission rate, max.  max. number of DP devices	Yes 150 mA  Yes Yes Yes Yes Yes  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes Yes Yes Yes Yes Yes Yes Yes Y

<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
— SYNC/FREEZE	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
PROFIBUS DP slave	
<ul> <li>Number of connections</li> </ul>	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
<ul> <li>— S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
— S7 communication, as server	Yes
Direct data exchange (slave-to-slave)	No
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes; Assignment by higher-level IO-Controller or by the user program with
-	SFB104 "IP_CONF"
Interface types	
RJ 45 (Ethernet)	Yes
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
• PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
PROFIBUS DP device	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	

— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option
<ul> <li>Shared device</li> </ul>	Yes
— Prioritized startup	Yes
Number of IO devices with prioritized startup, max.	32
Number of connectable IO Devices, max.	256
Of which IO devices with IRT, max.	64
— of which in line, max.	64
Number of IO Devices with IRT and the option "high	256
flexibility"	250
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 $\mu$ s, 500 $\mu$ s, 1 ms, 2 ms, 4 ms additionally with IRT with high performance: 250 $\mu$ s to 4 ms in 125 $\mu$ s frame
— Updating time	250 μs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data consistency, max.	1 024 byte
PROFINET IO Device	,
Services	
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	No
— IRT	Yes
— Prioritized startup	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
- User data per submodule, max.	1 024 byte
PROFINET CBA	, 52, 53,6
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	160
·	46
<ul><li>Number of connections, max.</li><li>Local port numbers used at the system end</li></ul>	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
Redundancy mode	
Media redundancy	
Switchover time on line break, typ.	200 ms
— Switchover time of line break, typ.      — Number of stations in the ring, max.	50
SIMATIC communication	
	Voc
S7 routing  Open IF communication	Yes
Open IE communication  TCP/IP	Yes; via integrated PROFINET interface and loadable FBs

North and formations are seen	40
Number of connections, max.	46
— Data length, max.	32 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
<ul><li>Number of connections, max.</li></ul>	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	46
— Data length, max.	1 472 byte
Web server	
<ul><li>supported</li></ul>	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Number of HTTP clients	5
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
communication functions / header	
PG/OP communication	Yes
Number of connectable OPs without message processing	47
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
Number of simultaneous AG-SEND/AG-RECV orders per     CRIL may:	24/24
CPU, max.	
Standard communication (FMS)	Very Via CD and leadable ED
supported     supported	Yes; Via CP and loadable FB
communication functions / PROFINET CBA (with set target commu	
Setpoint for the CPU communication load     Number of remote interconnection partners	20 %
Number of remote interconnection partners     Number of master/device functions	32
number of master/device functions     total of all master/device connections	150
total of all master/device connections     deta length of all incoming master/device connections	4 500
<ul> <li>data length of all incoming master/device connections, max.</li> </ul>	45 000 byte
<ul> <li>data length of all outgoing master/device connections, max.</li> </ul>	45 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	16 000 byte

Data length per connection, may	2 000 byte
Data length per connection, max.  performance data / PROFINET CRA / remote interconnection.	•
performance data / PROFINET CBA / remote interconnection	·
— Sampling interval, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>Number of incoming interconnections</li> </ul>	250
<ul> <li>Number of outgoing interconnections</li> </ul>	250
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	8 000 byte
<ul> <li>— data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum</li> </ul>	2 000 byte
performance data / PROFINET CBA / remote interconnection	/ with cyclic transfer / header
— Transmission frequency: Transmission interval, min.	1 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>Number of incoming interconnections</li> </ul>	300
<ul> <li>Number of outgoing interconnections</li> </ul>	300
Data length of all incoming interconnections, max.	4 800 byte
Data length of all outgoing interconnections, max.	4 800 byte
— data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INFT / acyclic / header
— Number of stations that can log on for HMI variables     (PN OPC/iMap)	2x PN OPC/1x iMap
— HMI variable updating	500 ms
Number of HMI variables	1 000
Data length of all HMI variables, max.	32 000 byte
performance data / PROFINET CBA / PROFIBUS proxy functi	•
— supported	Yes; 32 PROFIBUS slaves max. connectable
Data length per connection, max.	240 byte; Slave-dependent
Number of connections	210 33.00, 01410 00401140110
• overall	48
usable for PG communication	47
— reserved for PG communication	1
adjustable for PG communication, max.	0
usable for OP communication	47
reserved for OP communication	1
adjustable for OP communication, max.	0
usable for S7 basic communication	46
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
usable for S7 communication	46
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
usable for routing	23
<ul> <li>reserved for routing</li> </ul>	0
— adjustable for routing, max.	0
7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
	256

	•
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions	V 11 4 40 1 11
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints Status/control	16
	Voc. Un to 16 variable tables
<ul><li>Status/control variable</li><li>Variables</li></ul>	Yes; Up to 16 variable tables
Number of variables, max.	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control
Forcing	70, Status/Control
• Forcing	Yes
Forcing, variables	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	64
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	V
STEP 7  configuration / programming / bonder	Yes
configuration / programming / header  • Command set	see instruction list
Nesting levels	7
Access to consistent data in process image	Yes
System functions (SFC)	see instruction list
System functions (SFB)     System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
configuration / programming / number of simultaneously a	active SFC / header
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface

— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
configuration / programming / number of simultaneously active	SFB / header
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	750 g

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