



SIMATIC S7-1200F, CPU 1215 FC, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DO 24 V DC; 0.5 A; 2 AI 0-10 V DC, 2 AO 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 250 KB

General information	
Product type designation	CPU 1215FC DC/DC/DC
Firmware version	V4.6
Engineering with	
• Programming package	STEP 7 V18 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
I <sup>2</sup> t	0.5 A <sup>2</sup> s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
• integrated	250 kbyte
Load memory	
• integrated	4 Mbyte
• Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	
• present	Yes
• maintenance-free	Yes
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 µs; / instruction

for floating point arithmetic, typ.	2.3 µs; / instruction
<b>CPU-blocks</b>	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
<b>OB</b>	
• Number, max.	Limited only by RAM for code
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
<b>Flag</b>	
• Size, max.	8 kbyte; Size of bit memory address area
<b>Local data</b>	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
<b>Address area</b>	
<b>Process image</b>	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
<b>Hardware configuration</b>	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
<b>Time of day</b>	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	±60 s/month at 25 °C
<b>Digital inputs</b>	
Number of digital inputs	14; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
<b>Number of simultaneously controllable inputs</b>	
all mounting positions	
— up to 40 °C, max.	14
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
<b>Cable length</b>	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
<b>Digital outputs</b>	
Number of digital outputs	10
• of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
<b>Switching capacity of the outputs</b>	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
<b>Output voltage</b>	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
<b>Output current</b>	
• for signal "1" rated value	0.5 A

• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	
• of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	
• Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	10 bit
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
• Number of ports	2
• integrated switch	Yes
Protocols	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes; as MRP client
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFIenergy	No
— Prioritized startup	Yes

— Number of IO devices with prioritized startup, max.	16
— Number of connectable IO Devices, max.	16
— Number of connectable IO Devices for RT, max.	16
— of which in line, max.	16
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Protocols</b>	
Supports protocol for PROFINET IO	Yes
PROFIsafe	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
<b>Protocols (Ethernet)</b>	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
<b>Redundancy mode</b>	
<b>Media redundancy</b>	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No
<b>SIMATIC communication</b>	
• S7 routing	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
<b>OPC UA</b>	
• Runtime license required	Yes; "Basic" license required
• OPC UA Server	Yes; data access (read, write, subscribe), method call, runtime license required
— Application authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	10
— Number of subscriptions per session, max.	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	20
— Number of monitored items, recommended max.	1 000
— Number of server interfaces, max.	2
— Number of nodes for user-defined server interfaces, max.	2 000
<b>Further protocols</b>	

• MODBUS	Yes
<b>communication functions / header</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
<b>Number of connections</b>	
• overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
<b>Forcing</b>	
• Forcing	Yes; peripheral inputs/outputs (without fail-safe)
<b>Diagnostic buffer</b>	
• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2
• Memory size per trace, max.	512 kbyte
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
<b>Integrated Functions</b>	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• Potential separation digital inputs	No
• between the channels, in groups of	1
<b>Potential separation digital outputs</b>	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels, in groups of	1
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
<b>Interference immunity against voltage surge</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes

Emission of radio interference acc. to EN 55 011	
<ul style="list-style-type: none"> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	<p>Yes; Group 1</p> <p>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</p>
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Highest safety class achievable in safety mode	
<ul style="list-style-type: none"> <li>Performance level according to ISO 13849-1</li> <li>SIL acc. to IEC 61508</li> </ul>	<p>PLe</p> <p>SIL 3</p>
Ambient conditions	
Free fall	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
Ambient temperature during operation	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	<p>0 °C</p> <p>55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical</p>
<ul style="list-style-type: none"> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	<p>0 °C</p> <p>55 °C</p> <p>0 °C</p> <p>45 °C</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	<p>-40 °C</p> <p>70 °C</p>
Air pressure acc. to IEC 60068-2-13	
<ul style="list-style-type: none"> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul>	<p>795 hPa</p> <p>1 080 hPa</p> <p>660 hPa</p> <p>1 080 hPa</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> <li>Installation altitude, min.</li> <li>Installation altitude, max.</li> </ul>	<p>-1 000 m</p> <p>5 000 m; Restrictions for installation altitudes &gt; 2 000 m, see manual</p>
Relative humidity	
<ul style="list-style-type: none"> <li>Operation, max.</li> </ul>	95 %; no condensation
Vibrations	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	<p>2 g (m/s<sup>2</sup>) wall mounting, 1 g (m/s<sup>2</sup>) DIN rail</p> <p>Yes</p>
Shock testing	
<ul style="list-style-type: none"> <li>tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
<ul style="list-style-type: none"> <li>SO<sub>2</sub> at RH &lt; 60% without condensation</li> </ul>	SO <sub>2</sub> : < 0.5 ppm; H <sub>2</sub> S: < 0.1 ppm; RH < 60% condensation-free
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
<ul style="list-style-type: none"> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p>
Access protection	

• protection of confidential configuration data	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• adjustable	Yes
<b>Dimensions</b>	
Width	130 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	500 g
<b>last modified:</b>	3/12/2024 