SIEMENS

Data sheet



SIPLUS ET 200SP CPU 1515SP PC2 L rail based on 6ES7677-2DB40-0GB0 with conformal coating, -40...+60 °C, OT2 with ST1/2 (+70 °C für 10 minutes), 8 GB RAM, 128 GB CFast, Ready4Linux, S7-1500 software controller CPU 1505SP preinstalled, interfaces: 1x slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP BusAdapter PROFINET, 1x 10/100/1000 Mbps Ethernet 2x USB 3.0; 2x USB 2.0, 1x DisplayPort,

General information	
Product type designation	CPU 1515SP PC2 L
based on	6ES7677-2DB40-0GB0
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Installed software	
 Visualization 	No
 Control 	S7-1500 Software Controller CPU 1505SP
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	4 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte

• integrated (for CPU function library of CPU Runtime)	20 Mbyte
Load memory	20 mbyte
integrated (on PC mass storage)	320 Mbyte
Backup	ozo mojto
• with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	04113
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global
Trainber of clotherto (total)	constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
 Number of free cycle OBs 	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	, , ,
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, (only inflicted by the main money)
— adjustable	Yes
Data areas and their retentivity	
	410 khyta: For storaga in NV/DAM: for storaga in mass storaga F 242 000 b. to
Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
Flag	16 khyte
Size, max. Number of clock memories.	16 kbyte 8: 8 clack memory bit grouped into one clack memory byte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blasks	
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	2011
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	7.770
Number of IO modules	7 473
I/O address area	AOLI (AII') I I I I I
• Inputs	16 kbyte; All inputs are in the process image
Outputs	16 kbyte; All outputs are in the process image
Subprocess images	00
Number of subprocess images, max.	32
Hardware configuration	V
Integrated power supply	Yes
Number of distributed IO systems Number of IO Controllers	20
	4
via PC interfaces Rack	1
	CALCELL 1515CD DC + GA modulos + conver modulo
 Modules per rack, max. Quantity of operable ET 200SP modules, max. 	64; CPU 1515SP PC + 64 modules + server module
	64
Quantity of operable ET 200AL modules, max. Number of lines, max.	16
Number of lines, max. PtP CM	1
Number of PtP CMs	the number of connectable DtD CMe is only limited by the number of qualible
• Number of PtP Civis	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Clock synchronization	
• supported	Yes
• to DP, master	No
on Ethernet via NTP	Yes
• on Windows clock, device	No
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DisplayPort
1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
integrated switch	Yes
BusAdapter (PROFINET)	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03,
•	V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1),
	BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC (from FS03, V3.3)
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	165
Services	
— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices, max. 	128
 Of which IO devices with IRT, max. 	64
— of which in line, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously 	8
activated/deactivated, max.IO Devices changing during operation (partner	Yes
ports), supported	
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 625 μs 3 875 μs)
Update time for RT	minimum cycle time start from 500 μs
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— shortest clock pulse	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes
2. Interface	
Interface type	Integrated Ethernet interface
• • • • • • • • • • • • • • • • • • • •	Yes
automatic detection of transmission rate	Yes Yes
automatic detection of transmission rate Autonegotiation	Yes
automatic detection of transmission rate Autonegotiation Autocrossing	
automatic detection of transmission rate Autonegotiation Autocrossing Interface types	Yes Yes
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet)	Yes Yes; Integrated
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) — Transmission rate, max.	Yes Yes; Integrated 1 000 Mbit/s
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) — Transmission rate, max. — Industrial Ethernet status LED	Yes Yes; Integrated 1 000 Mbit/s No
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) — Transmission rate, max. — Industrial Ethernet status LED • Number of ports	Yes Yes; Integrated 1 000 Mbit/s
automatic detection of transmission rate Autonegotiation Autocrossing Interface types • RJ 45 (Ethernet) — Transmission rate, max. — Industrial Ethernet status LED	Yes Yes; Integrated 1 000 Mbit/s No

 Number of connections, max. 	88
 Number of connections reserved for ES/HMI/web 	10
Number of S7 routing paths	No
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes
• S7 routing	No
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	· ·
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
UDP Data langth many	Yes
— Data length, max.	2 048 byte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	Van Onlyvia PROFINET interfees
HTTP HTTPS	Yes; Only via PROFINET interface
OPC UA	Yes; Only via PROFINET interface
	Voc. "Cmall" license required
Runtime license requiredOPC UA Client	Yes; "Small" license required Yes; Data access (read, write), method call
Application authentication	Yes
Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
 Number of connections, max. 	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	2 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
— Application authentication	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
Number of registerable nodes, max.	20 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms

 Number of server methods, max. 	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, 	5 000
max.	
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
• Number of available Motion Control resources for	2 400
technology objects	
 Required Motion Control resources 	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
 Positioning axis 	
 Number of positioning axes at motion control cycle 	15
of 4 ms (typical value)	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	30
Controller	
PID Compact	Yes; Universal PID controller with integrated optimization
₹ FID_COMPACE	163, GHIVETSALT ID CONTROLLE WITH INTEGRATED OPTIMIZATION

a DID 2Stop	Voc. DID controller with integrated antimiration for the
PID_3Step PID_Tomp	Yes; PID controller with integrated optimization for valves
PID-Temp Counting and measuring	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
High-speed counter Isolation	Tes
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
Standards, approvals, certificates	750 V DC (type test) and according to EN 50155 (fourne test)
Railway application	
• EN 50121-3-2	Yes; EMC for rail vehicles
• EN 50121-4	Yes; EMC for signal and telecommunications systems
• EN 50124-1	Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC
• EN 50125-1	Yes; Rail vehicles - see ambient conditions
• EN 50125-2	Yes; Stationary electrical equipment - see ambient conditions
• EN 50125-3	Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)
● EN 50155	Yes; Rail vehicles - temperature class OT2, ST1/ST2, horizontal mounting position
• EN 61373	Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B
• Fire protection acc. to EN 45545-2	Yes; For proof of conformity, see Service & Support
Ambient conditions	
Ambient temperature during operation	
• min.	-40 °C; = Tmin
• max.	up to 55 $^{\circ}$ C with max. 64 ET 200SP modules, max. 2x 900 mA USB load and max. 2x 500 mA USB load; up to 60 $^{\circ}$ C with max. 32 ET 200SP modules and 4x 500 mA USB load; FS06 or higher: up to 70 $^{\circ}$ C with max. 16 ET 200SP modules, 4x 100 mA USB load and no visualization
 horizontal installation, min. 	-40 °C; = Tmin (incl. condensation/frost)
 horizontal installation, max. 	70 °C; = Tmax; +85 °C for 10 min (OT4, ST1/ST2 acc. to EN 50155)
 vertical installation, min. 	-40 °C; = Tmin
 vertical installation, max. 	50 °C; = Tmax; with max. 32 ET 200SP modules and max. 4x 500 mA USB load
Ambient temperature during storage/transportation	loau
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	2 000 m
Ambient air temperature-barometric pressure-altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 60068- 2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Vibrations	
Operation, tested according to IEC 60068-2-6	Yes
• Transport tosted ass to IEC 60060 0.6	
 Transport, tested acc. to IEC 60068-2-6 	Yes
Iransport, tested acc. to IEC 60068-2-6 Shock testing	Yes
	Yes Yes
Shock testing	
Shock testing • tested according to IEC 60068-2-6	Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27	Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29	Yes Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27	Yes Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance	Yes Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and	Yes Yes Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and lubricants	Yes Yes Yes Yes
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and lubricants Use in stationary industrial systems — to biologically active substances according to EN	Yes Yes Yes Yes Yes; Incl. diesel and oil droplets in the air Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna);
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and lubricants Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN	Yes Yes Yes Yes Yes Yes; Incl. diesel and oil droplets in the air Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and lubricants Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 — Against mechanical environmental conditions acc. to EN 60721-3-3	Yes Yes Yes Yes Yes Yes; Incl. diesel and oil droplets in the air Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
Shock testing • tested according to IEC 60068-2-6 • tested according to IEC 60068-2-27 • tested according to IEC 60068-2-29 • Storage/transport, tested acc. to IEC 60068-2-27 Resistance Coolants and lubricants — Resistant to commercially available coolants and lubricants Use in stationary industrial systems — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 — Against mechanical environmental conditions acc.	Yes Yes Yes Yes Yes Yes; Incl. diesel and oil droplets in the air Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, * Yes; Class 3M8 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-

00704.2.5	Class ED2 on request
60721-3-5	Class 5B3 on request
 to chemically active substances according to EN 60721-3-5 	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-5 	Yes; Class 5S3 incl. sand, dust; *
 Against mechanical environmental conditions acc. to EN 60721-3-5 	Yes; Class 5M2 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0/6AG1193-6AB00-0AA0)
 — against mechanical environmental conditions in agriculture acc. to ISO 15003 	Yes; Level 1 (Location LE) using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0/6AG1193-6AB00-0AA0)
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN	Yes; Class 2 for high reliability
61086	
Protection against fouling acc. to EN 60664-3 Floateraic applicant and all acc. to EN 60664-3 Floateraic applicant and a FN 50455	Yes; Type 1 protection
Electronic equipment on rolling stock acc. to EN 50155	Yes; Class PC2 protective coating acc. to EN 50155:2017
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A 	Yes; Conformal coating, Class A
Operating systems	
pre-installed operating system	No
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— STL — SCL	Yes Yes
— SCL	Yes
— SCL — CFC	Yes No
— SCL — CFC — GRAPH	Yes No
— SCL — CFC — GRAPH Know-how protection	Yes No Yes
— SCL — CFC — GRAPH Know-how protection • User program protection/password protection	Yes No Yes Yes
— SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes No Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes No Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes No Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection	Yes No Yes Yes Yes Yes Yes Yes
— SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection	Yes No Yes Yes Yes Yes Yes Yes
SCL CFC GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection	Yes No Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header	Yes No Yes Yes Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit	Yes No Yes Yes Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit	Yes No Yes Yes Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces	Yes No Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
SCL CFC GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max.	Yes No Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
SCL CFC GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options	Yes No Yes Yes Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card	Yes No Yes Yes Yes Yes Yes Yes Yes Yes
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte Optionally for additional mass storage
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Ye
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte Optionally for additional mass storage
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- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth Weights Weight, approx.	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte Optionally for additional mass storage
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth Weights	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte Optionally for additional mass storage 160 mm 117 mm 75 mm
- SCL - CFC - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Open Development interfaces • Size of ODK SO file, max. Peripherals/Options SD card Dimensions Width Height Depth Weights Weight, approx. Other	Yes No Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time 5.8 Mbyte Optionally for additional mass storage 160 mm 117 mm 75 mm 0.83 kg for use in railway applications, also observe the product information "SIPLUS"

