SIEMENS

Data sheet

6AG1516-3AN02-2AB0



SIPLUS S7-1500 CPU 1516-3 PN/DP based on 6ES7516-3AN02-0AB0 with conformal coating, -40...+60 °C, central processing unit with work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

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General information	
Product type designation	CPU 1516-3 PN/DP
based on	6ES7516-3AN02-0AB0
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	1 Mbyte

 integrated (for data) 	5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
	10 ns
for bit operations, typ.	
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
-	1
Number of diagnostic alarm OBs	
Nesting depth	24
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timera, countora, floca), max	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Extended retentive data area (incl. timers, counters, flags), max.	
Flag	16 khyta
• Size, max.	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Number of clock memories Data blocks	
Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integratedVia CM	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

SIMATIC communication	Yes
	Yes; Optionally also encrypted
Open IE communication	
Web server	Yes
Media redundancy PROFINET IO Controller	Yes
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	
— Direct data exchange — IRT	Yes; Requirement: IRT and isochronous mode (MRPD optional) Yes
— PROFlenergy	
	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μ s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μ s of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
- for send cycle of 2 ms	2 ms to 32 ms
- for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	

— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
	Yes
PROFIBUS DP master	Yes No
PROFIBUS DP master PROFIBUS DP device	No
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication 	
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master	No Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master	No Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services — PG/OP communication	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services — PG/OP communication — Equidistance — Isochronous mode	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication - Equidistance locchronous mode - activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes No
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorossing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections, max. Number of connections reserved for ES/HMI/web	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections, max. Number of connections, max. Number of connections via integrated interfaces	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections, max. Number of connections via integrated interfaces Number of S7 routing paths 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services PG/OP communication Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections, max. Number of connections, max. Number of connections max. Number of connections via integrated interfaces 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128

Media redundancy	
- MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices
	in the ring: 50
— MRPD	Yes; Requirement: IRT
 — Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
S7 routing	Yes
 Data record routing 	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
 ISO-on-TCP (RFC1006) 	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Voc: Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	Yes; Standard and user pages
	Yes
Runtime license required	
OPC UA Client	Yes
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
 — Number of nodes of the client interfaces, recommended max. 	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.	300
— Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
 — Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
- Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
- Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48
- Number of accessible variables, max.	100.000
— Number of registerable nodes, max.	100 000
	20 000
 — Number of subscriptions per session, max. 	

— Publishing interval, min.	200 ms
— Number of server methods, max.	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10; or 20, depending on type of server interface
 — Number of nodes for user-defined server interfaces, max. 	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
	64
Number of login stations for message functions, max.	Yes
Program alarms	
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	No.
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program;
	selection guide via the TIA Selection Tool or SIZER
Number of available Motion Control resources for technology objects	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40

 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
— Number of positioning axes at motion control cycle	14
of 8 ms (typical value)	
Controller	Vac: Universal DID controller with integrated antimization
PID_Compact	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves
PID_3StepPID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost)
 horizontal installation, max. 	60 °C; = Tmax; display: 50 °C, the display is switched off at an operating
 vertical installation, min. 	temperature of typically 50 °C -40 °C; = Tmin
• vertical installation, max.	40 °C; = Tmax; display: 40 °C, at an operating temperature of typically 40 °C,
	the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient air temperature-barometric pressure-altitude Deletive humidity	Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260
Relative humidity	100 % · DH incl. condengation / fract (no commissioning in hadeward state)
 With condensation, tested in accordance with IEC 60068- 2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
 — to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
 — to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
 — to chemically active substances according to EN 60721-3-6 	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes

— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	560 g
Weight, approx.	560 g

last modified:

9/14/2024 🖸