SIEMENS

Data sheet

6AG1513-1FL02-2AB0



SIPLUS S7-1500 CPU 1513F-1 PN based on 6ES7513-1FL02-0AB0 with conformal coating, -25...+60 °C, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 40 ns bit performance, SIMATIC Memory Card required spare part display: 6AG1591-1AB00-2AA0

Figure similar

General information	
Product type designation	CPU 1513F-1 PN
based on	6ES7513-1FL02-0AB0
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; With minimum OB 6x cycle of 500 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte

Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	200110
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	2 000, Blocks (OB, 1 B, 1 O, BB) and OB 13
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	
	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	
Extended retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 88 KB 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
	counters, DBs, and technology data (axes): 88 KB

Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
in AS, master in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Interfaces Number of PROFINET interfaces	1
Number of PROFINET interfaces	1
Number of PROFINET interfaces 1. Interface	1
Number of PROFINET interfaces 1. Interface Interface types	
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet)	Yes; X1
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports	Yes; X1 2
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	Yes; X1
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	Yes; X1 2 Yes
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol	Yes; X1 2 Yes Yes; IPv4
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller	Yes; X1 2 Yes Yes; IPv4 Yes
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	Yes; X1 2 Yes Yes; IPv4 Yes Yes
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication	Yes; X1 2 Yes Yes; IPv4 Yes Yes Yes
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication	Yes; X1 2 Yes Yes; IPv4 Yes Yes Yes Yes Yes
Number of PROFINET interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server	Yes; X1 2 Yes Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes
Number of PROFINET interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication	Yes; X1 2 Yes Yes; IPv4 Yes Yes Yes Yes Yes

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Services	Von
— PG/OP communication	Yes
— Isochronous mode	Yes
— IRT	Yes
— PROFlenergy	Yes
Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
	875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
 PG/OP communication 	Yes
 Isochronous mode 	No
— Isochronous mode— IRT	No Yes
— IRT	Yes
— IRT — PROFlenergy	Yes Yes
— IRT— PROFlenergy— Shared device	Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record	Yes Yes Yes
— IRT— PROFlenergy— Shared device— Number of IO Controllers with shared device, max.	Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet)	Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps	Yes Yes Yes Yes Yes 4 Yes; per user program
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	Yes Yes Yes Yes 4 Yes; per user program Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	Yes Yes Yes 4 Yes; per user program Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes Yes Yes Yes 4 Yes; per user program Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFIsafe	Yes Yes Yes 4 Yes; per user program Yes Yes Yes
IRT PROFlenergy Shared device Number of IO Controllers with shared device, max Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFlsafe Number of connections	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max.	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes
IRT PROFlenergy Shared device Number of IO Controllers with shared device, max Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFlsafe Number of connections Number of connections, max Number of connections reserved for ES/HMI/web	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections via integrated interfaces • Number of S7 routing paths	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of s7 routing paths Redundancy mode • H-Sync forwarding	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16 Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRPD	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes Yes
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRPD — Switchover time on line break, typ.	Yes Yes Yes Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes Ye
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED Protocols PROFlsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths Redundancy mode • H-Sync forwarding Media redundancy — MRP — MRPD	Yes Yes Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes Yes

C7 communication on conver	Ven
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max. Open IF communication.	See online help (S7 communication, user data size)
Open IE communication TCP/IP	Voo
	Yes C4 kbyte
— Data length, max.— several passive connections per port, supported	64 kbyte Yes
ISO-on-TCP (RFC1006) • ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
 Application authentication 	Yes
 Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10
 Number of nodes for user-defined server interfaces, max. 	1 000
Further protocols	
MODBUS	Yes; MODBUS TCP

Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	300
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	
	Yes; Up to 8 simultaneously (in total across all ES clients) No
Single step	8
Number of breakpoints Status/control	0
Status/control Status/control variable	Yes
Variables Number of variables, may	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	000
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing Carried Carrie	Davish and institute (as the stee
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	N/
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	4: Up to E12 KD of data par trace are possible
Number of configurable Traces Interrupts/diagnostics/status information	4; Up to 512 KB of data per trace are possible
Diagnostics indication LED	
RUN/STOP LED	Yes
TON/STOP LED	
• EDDOD I ED	
ERROR LED MAINT LED	Yes
MAINT LED	Yes Yes
MAINT LED STOP ACTIVE LED	Yes Yes Yes
MAINT LEDSTOP ACTIVE LEDConnection display LINK TX/RX	Yes Yes
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes Yes Yes
MAINT LEDSTOP ACTIVE LEDConnection display LINK TX/RX	Yes Yes Yes
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	Yes Yes Yes Yes Yes Yes: Note: The number of axes affects the cycle time of the PLC program;
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for	Yes Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects	Yes Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources	Yes
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis	Yes
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis	Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis	Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder	Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam	Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track	Yes Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe	Yes Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle	Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle	Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value)	Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis — per external encoder — per output cam — per cam track — per probe Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller	Yes Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40 5
MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis — per positioning axis — per external encoder — per output cam — per cam track — per probe Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller PID_Compact	Yes Yes Yes Yes Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 800 40 80 160 80 20 160 40 5 10 Yes; Universal PID controller with integrated optimization

High-speed counter	Yes	
tandards, approvals, certificates		
Highest safety class achievable in safety mode		
 Performance level according to ISO 13849-1 	PLe	
SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repair tir	ne of 100 hours)	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05	
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09	
mbient conditions		
Ambient temperature during operation		
 horizontal installation, min. 	-25 °C; = Tmin (incl. condensation/frost)	
horizontal installation, max.	60 °C; = Tmax; display: 50 °C, the display is switched off at an operating temperature of typically 50 °C	
 vertical installation, min. 	-25 °C; = Tmin (incl. condensation/frost)	
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
Ambient air temperature-barometric pressure-altitude	Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260	
Relative humidity		
 With condensation, tested in accordance with IEC 60068- 2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation	
Resistance		
Coolants and lubricants		
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air	
Use in stationary industrial systems		
 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *	
Use on ships/at sea		
 to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)	
 to chemically active substances according to EN 60721-3-6 	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
 to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *	
Usage in industrial process technology		
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)	
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
Remark		
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!	
Conformal coating		
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability	
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection	
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life	
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A 	Yes; Conformal coating, Class A	
onfiguration / header		
configuration / programming / header		
Programming language		
— LAD	Yes; incl. failsafe	

— FBD	Yes; incl. failsafe
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— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Password for display	Yes
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g

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