SIEMENS

Data sheet



SIPLUS ET 200SP CPU 1510SP-1 PN based on 6ES7510-1DJ01-0AB0 with conformal coating, -40...+60 °C, central processing unit with work memory 100 KB for program and 750 KB for data, 1st interface, PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

Figure similar

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|--|--|
| General information | |
| Product type designation | CPU 1510SP-1 PN |
| based on | 6ES7510-1DJ01-0AB0 |
| Product function | |
| ● I&M data | Yes; I&M0 to I&M3 |
| Module swapping during operation (hot swapping) | Yes; Multi-hot swapping |
| Isochronous mode | Yes; Only with PROFINET; with minimum OB $6x$ cycle of $625~\mu s$ |
| Engineering with | |
| STEP 7 TIA Portal configurable/integrated from version | see entry ID: 109746275 |
| Configuration control | |
| via dataset | Yes |
| Control elements | |
| Mode selector switch | 1 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| Input current | |
| Current consumption (rated value) | 0.6 A |
| Current consumption, max. | 0.9 A |
| Inrush current, max. | 4.7 A; Rated value |
| I ² t | 0.14 A²·s |
| Power | |
| Infeed power to the backplane bus | 8.75 W |
| Power loss | |
| Power loss, typ. | 5.6 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |
| integrated (for program) | 100 kbyte |
| integrated (for data) | 750 kbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |

| CPU processing times | |
|--|--|
| for bit operations, typ. | 72 ns |
| for word operations, typ. | 86 ns |
| for fixed point arithmetic, typ. | 115 ns |
| for floating point arithmetic, typ. | 461 ns |
| CPU-blocks | 101110 |
| Number of elements (total) | 4 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | 4 000, Blocks (OB, 1 B, 1 O, BB) and OB 13 |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 |
| - Hamber range | 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max. | 750 kbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 100 kbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 100 kbyte |
| OB | |
| • Size, max. | 100 kbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 500 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 1 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| • Number | Any (only limited by the main memory) |
| Retentivity | N/ |
| — adjustable | Yes |
| S7 times | 0.040 |
| Number Patentinitus | 2 048 |
| Retentivity | Von |
| — adjustable | Yes |
| IEC timer | Any (any limited by the main manner) |
| Number Potentivity | Any (only limited by the main memory) |
| Retentivity | Voc |
| — adjustable | Yes |
| Data areas and their retentivity | 120 khyto: Available retartive memory for hit memories times accepts a DD- |
| Retentive data area (incl. timers, counters, flags), max. | 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB |
| Flag | |
| • Size, max. | 16 kbyte |
| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | |
| per priority class, max. | 64 kbyte; max. 16 KB per block |
| | |

| Address area | |
|---|---|
| Number of IO modules | 1 024; max. number of modules / submodules |
| I/O address area | |
| • Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | · |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| Number of subprocess images, max. | 32 |
| Address space per module | |
| Address space per module, max. | 288 byte; For input and output data respectively |
| Address space per station | |
| Address space per station, max. | 2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules |
| Hardware configuration | |
| Number of distributed IO systems | 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| • Via CM | 1 |
| Number of IO Controllers | |
| • integrated | 1 |
| • Via CM | 0 |
| Rack | |
| Modules per rack, max. | 80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules |
| Quantity of operable ET 200SP modules, max. | 64 |
| Quantity of operable ET 200AL modules, max. | 16 |
| Number of lines, max. | 1 |
| PtP CM | |
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes; Via CM DP module |
| • on DP, device | Yes; Via CM DP module |
| • in AS, master | Yes |
| • in AS, device | Yes |
| • on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 1 |
| Number of PROFIBUS interfaces | 1; Via CM DP module |
| Optical interface | No |
| 1. Interface | |
| Interface types | |
| RJ 45 (Ethernet) | Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 |
| Number of ports | 3; 1. integr. + 2. via BusAdapter |
| • integrated switch | Yes |
| BusAdapter (PROFINET) | Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12 |
| Protocols | |
| IP protocol | Yes; IPv4 |
| | |

| PROFINET IO Controller | Yes |
|---|--|
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | Yes |
| Direct data exchange | Yes; Requirement: IRT and isochronous mode (MRPD optional) |
| — IRT | Yes |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | Yes; Max. 32 PROFINET devices |
| Number of connectable IO Devices, max. | 64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Of which IO devices with IRT, max. | 64 |
| Number of connectable IO Devices for RT, max. | 64 |
| — of which in line, max. | 64 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT | |
| — for send cycle of 250 μs | $250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive |
| — for send cycle of 500 μs | $500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3875~\mu s)$ |
| Update time for RT | |
| — for send cycle of 250 μs | 250 μs to 128 ms |
| — for send cycle of 500 μs | 500 μs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| PG/OP communication | Yes |
| — Isochronous mode | No |
| — IRT | Yes |
| — PROFlenergy | Yes; per user program |
| — Shared device | Yes |
| Number of IO Controllers with shared device, max. | 4 |
| activation/deactivation of I-devices | Yes; per user program |
| Asset management record | Yes; per user program |
| 2. Interface Interface types | |
| • RS 485 | Yes; Via CM DP module |
| Number of ports | 1 |
| Protocols | |
| PROFIBUS DP master | Yes |
| PROFIBUS DP device | Yes |
| SIMATIC communication | Yes |
| PROFIBUS DP master | |
| Number of connections, max. | 48; Of which 4 each reserved for ES and HMI |
| max. number of DP devices | 125; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |

| Services | |
|---|--|
| — PG/OP communication | Yes |
| — Equidistance | No |
| Isochronous mode | No |
| activation/deactivation of DP devices | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |
| RS 485 | |
| Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| PROFIsafe | No |
| Number of connections | INO |
| Number of connections, max. | 96; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections, max. Number of connections reserved for ES/HMI/web | 96, via integrated interfaces of the CPO and connected CPS / Civis 10 |
| | |
| Number of connections via integrated interfaces Number of connections per CD/CM | 64 |
| Number of connections per CP/CM Number of S7 routing paths | 32 |
| Number of S7 routing paths | 16 |
| Redundancy mode | · · |
| H-Sync forwarding | Yes |
| Media redundancy | |
| — Media redundancy | Yes; only via BusAdapter |
| — MRP | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client |
| MRP interconnection, supported | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 |
| — MRPD | Yes; Requirement: IRT |
| | |
| — Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| — Number of stations in the ring, max. | 50 |
| SIMATIC communication | Very recognitive with TLOVA Correspondent |
| PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| • S7 routing | Yes |
| Data record routing | Yes |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; Max. 5 multicast circuits |
| • DHCP | Yes |
| • DNS | Yes |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Encryption | Yes; Optional |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| • HTTPS | Yes; Standard and user pages |
| OPC UA | |
| Runtime license required | Yes; "Small" license required |
| OPC UA Client | Yes |
| Application authentication | Yes |
| Application authentication Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, |
| — Security policies | Available security policies. Notic, Dasic 120Rsa 13, Dasic230Rsa 13, |

| | Basic256Sha256 |
|--|--|
| — User authentication | "anonymous" or by user name & password |
| Number of connections, max. | 4 |
| Number of nodes of the client interfaces, recommended max. | 1 000 |
| Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. | 300 |
| Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| Number of simultaneous calls of the client instructions for session management, per connection, max. | 1 |
| Number of simultaneous calls of the client instructions for data access, per connection, max. | 5 |
| Number of registerable nodes, max. | 5 000 |
| Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
| Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| OPC UA Server | Yes; Data access (read, write, subscribe), method call, custom address space |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| User authentication | "anonymous" or by user name & password |
| — GDS support (certificate management) | Yes |
| — Number of sessions, max. | 32 |
| Number of accessible variables, max. | 50 000 |
| Number of registerable nodes, max. | 10 000 |
| Number of subscriptions per session, max. | 20 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 500 ms |
| Number of server methods, max. | 20 |
| — Number of inputs/outputs per server method, max. — Number of monitored items, recommended max. | 1 000; for 1 s sampling interval and 1 s send interval |
| Number of monitored items, recommended max. Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| Number of nodes for user-defined server interfaces, max. | 1 000 |
| Alarms and Conditions | Yes |
| Number of program alarms | 100 |
| Number of alarms for system diagnostics | 50 |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| S7 message functions | |
| Number of login stations for message functions, max. | 32 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 2 500 |
| Test commissioning functions | |
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 5 engineering systems |
| Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 8 |
| Status/control | Von |
| Status/control variable Variables | Yes |
| Variables Number of variables, may | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of variables, max. of which status variables, max. | 200: per joh |
| — of which status variables, max.— of which control variables, max. | 200; per job 200; per job |
| — of which control variables, max. | 200, poi juu |
| Forcing | Yes |
| - i orong | |

| - · · · · · · · · | B : 1 1: 1/ 1 1 |
|---|--|
| Forcing, variables | Peripheral inputs/outputs |
| Number of variables, max. | 200 |
| Diagnostic buffer | |
| • present | Yes |
| Number of entries, max. | 1 000 |
| — of which powerfail-proof | 500 |
| Traces | |
| Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| MAINT LED | Yes |
| Monitoring of the supply voltage (PWR-LED) | Yes |
| Connection display LINK TX/RX | Yes |
| Supported technology objects | |
| Motion Control | Yes; Note: The number of technology objects affects the cycle time of the PLC |
| - Number of available Maties Control recovered for | program; selection guide via the TIA Selection Tool |
| Number of available Motion Control resources for technology objects | 800 |
| Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per positioning axis — per synchronous axis | 160 |
| — per synchronous axis — per external encoder | 80 |
| — per external checker — per output cam | 20 |
| — per output carri — per cam track | 160 |
| | 40 |
| per probe Positioning axis | 40 |
| Number of positioning axes at motion control cycle of 4 ms (typical value) | 5 |
| Number of positioning axes at motion control cycle of 8 ms (typical value) | 10 |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | , i |
| High-speed counter | Yes |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | -40 °C; = Tmin (incl. condensation/frost) |
| horizontal installation, max. | 60 °C; = Tmax |
| vertical installation, min. | -25 °C; = Tmin |
| vertical installation, max. | 50 °C; = Tmax |
| Altitude during operation relating to sea level | oo o, iiiiax |
| Installation altitude above sea level. max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| Relative humidity | 0 000 HI, Nestrictions for installation attitudes > 2 000 HI, See Hidridal |
| With condensation, tested in accordance with IEC 60068- 2-38, max. | 100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation |
| Resistance | nonzonal motaliculori |
| Coolants and lubricants | |
| Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air |
| Use in stationary industrial systems | |
| to biologically active substances according to EN 60721-3-3 | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request |
| to chemically active substances according to EN 60721-3-3 | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| to mechanically active substances according to EN 60721-3-3 | Yes; Class 3S4 incl. sand, dust, * |
| Against mechanical environmental conditions acc. to EN 60721-3-3 | Yes; Class 3M8 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0) |
| Use on land craft, rail vehicles and special-purpose vehicles | |

| Against mechanical environmental conditions acc. to EN 60721-3-5 | Yes; Class 5M2 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0) |
|---|---|
| against mechanical environmental conditions in agriculture acc. to ISO 15003 | Yes; level 1 (Location LE) using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0) |
| Use on ships/at sea | |
| — to biologically active substances according to EN 60721-3-6 | Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna) |
| to chemically active substances according to EN 60721-3-6 | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| to mechanically active substances according to EN 60721-3-6 | Yes; Class 6S3 incl. sand, dust; * |
| — Against mechanical environmental conditions acc. to EN 60721-3-6 | Yes; Class 6M4 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0) |
| Usage in industrial process technology | · |
| Against chemically active substances acc. to EN 60654-4 | Yes; Class 3 (excluding trichlorethylene) |
| Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |
| Remark | |
| Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation! |
| Conformal coating | |
| Coatings for printed circuit board assemblies acc. to EN 61086 | Yes; Class 2 for high reliability |
| Protection against fouling acc. to EN 60664-3 | Yes; Type 1 protection |
| Military testing according to MIL-I-46058C, Amendment 7 | Yes; Discoloration of coating possible during service life |
| Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A | Yes; Conformal coating, Class A |
| configuration / header | |
| configuration / programming / header | |
| Programming language | |
| — LAD | Yes |
| 500 | |
| — FBD | Yes |
| — STL | Yes Yes |
| | |
| — STL | Yes |
| — STL — SCL | Yes Yes |
| — STL — SCL — GRAPH | Yes Yes |
| — STL — SCL — GRAPH Know-how protection | Yes Yes Yes |
| — STL — SCL — GRAPH Know-how protection • User program protection/password protection | Yes Yes Yes |
| — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection | Yes Yes Yes Yes Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection | Yes Yes Yes Yes Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection | Yes Yes Yes Yes Yes Yes Yes |
| — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data | Yes Yes Yes Yes Yes Yes Yes Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection | Yes Yes Yes Yes Yes Yes Yes Yes Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header | Yes |
| — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width | Yes |
| - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height | Yes |
| STL SCL GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth | Yes |