



SIPLUS S7-1200 SM 1234 4AI/2AQ based on 6ES7234-4HE32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, analog I/O +/-10 V: 14-bit resolution 0-20 mA: 13-bit resolution

General information	
Product type designation	SM 1234, AI 4x13 bit/AQ 2x14 bit
based on	<a href="#">6ES7234-4HE32-0XB0</a>
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	60 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	2 W
Analog inputs	
Number of analog inputs	4; Current or voltage differential inputs
permissible input voltage for voltage input (destruction limit), max.	35 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels) max.	625 µs
Input ranges	
• Voltage	Yes; ±10V, ±5V, ±2.5V
• Current	Yes; 4 to 20 mA, 0 to 20 mA
• Thermocouple	No
• Resistance thermometer	No
• Resistance	No
Input ranges (rated values), voltages	
• -10 V to +10 V	Yes
— Input resistance (-10 V to +10 V)	≥9 MOhm
• -2.5 V to +2.5 V	Yes
— Input resistance (-2.5 V to +2.5 V)	≥9 MOhm
• -5 V to +5 V	Yes
— Input resistance (-5 V to +5 V)	≥9 MOhm
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
— Input resistance (0 to 20 mA)	280 Ω
• 4 mA to 20 mA	Yes
Analog outputs	
Number of analog outputs	2; Current or voltage
Output ranges, voltage	
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes

• 4 mA to 20 mA	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 000 $\Omega$
• with current outputs, max.	600 $\Omega$
<b>Analog value generation for the inputs</b>	
Measurement principle	Differential
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	12 bit; + sign
• Integration time, parameterizable	Yes
• Interference voltage suppression for interference frequency f1 in Hz	40 dB, DC to 60 V for interference frequency 50 / 60 Hz
Smoothing of measured values	
• parameterizable	Yes
• Step: None	Yes
• Step: low	Yes
• Step: Medium	Yes
• Step: High	Yes
<b>Analog value generation for the outputs</b>	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	14 bit; Voltage: 14 bit; Current : 13 bit
<b>Errors/accuracies</b>	
Temperature error (relative to input range), (+/-)	25 °C $\pm 0.1$ % / -40 °C to 70 °C $\pm 0.28$ % of the full-scale deflection
Temperature error (relative to output range), (+/-)	25 °C $\pm 0.3$ % / -40 °C to 70 °C $\pm 0.85$ % of the full-scale deflection
Basic error limit (operational limit at 25 °C)	
• Voltage, relative to input range, (+/-)	0.1 %
• Current, relative to input range, (+/-)	0.1 %
• Voltage, relative to output range, (+/-)	0.3 %
• Current, relative to output range, (+/-)	0.3 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$ , f1 = interference frequency	
• Common mode voltage, max.	12 V
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
• Short-circuit	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for status of the outputs	Yes
• for maintenance	Yes
<b>Potential separation</b>	
Potential separation analog outputs	
• between the channels and the power supply of the electronics	No
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Ambient conditions</b>	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax; Tmax > +60 °C number of simultaneously used outputs 1, inputs 2 (no adjacent points) for horizontal mounting position
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m

<ul style="list-style-type: none"> <li>• Ambient air temperature-barometric pressure-altitude</li> </ul>	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>• With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Class 2 for high reliability  Yes; Type 1 protection  Yes; Discoloration of coating possible during service life  Yes; Conformal coating, Class A
<b>connection method</b>	
required front connector	Yes
<b>Mechanics/material</b>	
Enclosure material (front) <ul style="list-style-type: none"> <li>• Plastic</li> </ul>	Yes
<b>Dimensions</b>	
Width	45 mm
Height	100 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	220 g
<b>last modified:</b>	5/29/2024 