



SIPLUS S7-1200 SM 1231 8AI based on 6ES7231-4HF32-0XB0 with conformal coating, -20...+60 °C, analog input SM 1231, 8 AI, +/-10 V, +/-5 V, +/-2.5 V, or 0-20 mA/4-20 mA, 12 bit+sign or (13 bit ADC)

General information	
Product type designation	SM 1231, AI 8x13 bit
based on	<a href="#">6ES7231-4HF32-0XB0</a>
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	90 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Current or voltage differential inputs
permissible input voltage for voltage input (destruction limit), max.	35 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels) max.	625 µs
Input ranges	
• Voltage	Yes; ±10V, ±5V, ±2.5V
• Current	Yes; 4 to 20 mA, 0 to 20 mA
• Thermocouple	No
• Resistance thermometer	No
• Resistance	Yes
Input ranges (rated values), voltages	
• -10 V to +10 V	Yes
— Input resistance (-10 V to +10 V)	≥9 MOhm
• -2.5 V to +2.5 V	Yes
— Input resistance (-2.5 V to +2.5 V)	≥9 MOhm
• -5 V to +5 V	Yes
— Input resistance (-5 V to +5 V)	≥9 MOhm
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
— Input resistance (0 to 20 mA)	280 Ω
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	12 bit; + sign
• Integration time, parameterizable	Yes

<ul style="list-style-type: none"> <li>Interference voltage suppression for interference frequency <math>f_1</math> in Hz</li> </ul>	40 dB, DC to 60 V for interference frequency 50 / 60 Hz
<b>Smoothing of measured values</b>	
<ul style="list-style-type: none"> <li>parameterizable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: None</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: low</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: Medium</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: High</li> </ul>	Yes
<b>Errors/accuracies</b>	
Temperature error (relative to input range), (+/-)	25 °C $\pm 0.1\%$ , to 55 °C $\pm 0.2\%$ total measurement range
<b>Basic error limit (operational limit at 25 °C)</b>	
<ul style="list-style-type: none"> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.1 %
<ul style="list-style-type: none"> <li>Current, relative to input range, (+/-)</li> </ul>	0.1 %
<b>Interference voltage suppression for <math>f = n \times (f_1 \pm 1 \%)</math>, <math>f_1</math> = interference frequency</b>	
<ul style="list-style-type: none"> <li>Common mode voltage, max.</li> </ul>	12 V
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes
<b>Alarms</b>	
<ul style="list-style-type: none"> <li>Diagnostic alarm</li> </ul>	Yes
<b>Diagnoses</b>	
<ul style="list-style-type: none"> <li>Monitoring the supply voltage</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Wire-break</li> </ul>	Yes
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>for status of the inputs</li> </ul>	Yes
<ul style="list-style-type: none"> <li>for maintenance</li> </ul>	Yes
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Ambient conditions</b>	
<b>Free fall</b>	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> </ul>	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
<ul style="list-style-type: none"> <li>max.</li> </ul>	60 °C; = Tmax
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> </ul>	-40 °C
<ul style="list-style-type: none"> <li>max.</li> </ul>	70 °C
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
<ul style="list-style-type: none"> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>Operation at 25 °C without condensation, max.</li> </ul>	95 %
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *

Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>Protection against fouling acc. to EN 60664-3</li> <li>Military testing according to MIL-I-46058C, Amendment 7</li> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Class 2 for high reliability  Yes; Type 1 protection  Yes; Discoloration of coating possible during service life  Yes; Conformal coating, Class A
connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front) <ul style="list-style-type: none"> <li>Plastic</li> </ul>	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	180 g
last modified:	5/29/2024 