## **SIEMENS**

## **Data sheet**

6AG1223-1BH32-2XB0



SIPLUS S7-1200 SM 1223 8DI/8DQ based on 6ES7223-1BH32-0XB0 with conformal coating, -40...+70  $^{\circ}$ C, start up -25  $^{\circ}$ C, digital input/output SM 1223, 8 DI/8 DQ, 8 DI 24 V DC, sink/source, 8 DQ, transistor 0.5 A

Figure similar

riguresiiiiia	
General information	
Product type designation	SM 1223, DI 8x24 V DC, DQ 8x24 V DC
based on	6ES7223-1BH32-0XB0
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	145 mA
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	4 mA; per channel
output voltage / header	
supply voltage of the transmitters / header	
• present	Yes
Power loss	
Power loss, typ.	2.5 W
Digital inputs	
Number of digital inputs	8
• in groups of	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
horizontal installation	
— up to 40 °C, max.	8
— up to 50 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
<ul> <li>Type of input voltage</li> </ul>	DC
<ul><li>Rated value (DC)</li></ul>	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "0", max. (permissible quiescent current)	1 mA
● for signal "1", min.	2.5 mA
● for signal "1", typ.	4 mA
Input delay (for rated value of input voltage)	
for standard inputs	

— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
for interrupt inputs	
— parameterizable	Yes
Cable length	
<ul><li>shielded, max.</li></ul>	500 m
<ul><li>unshielded, max.</li></ul>	300 m
Digital outputs	
Number of digital outputs	8
<ul><li>in groups of</li></ul>	1
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
with resistive load, max.	0.5 A
● on lamp load, max.	5 W
Output voltage	
Rated value (DC)	24 V
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V DC
Output current	
• for signal "1" rated value	0.5 A
for signal "1" permissible range, max.	0.5 A
• for signal "0" residual current, max.	10 µA
Output delay with resistive load	10 μ/ι
• "0" to "1", max.	50 μs
• "1" to "0", max.	200 μs
	200 μ5
Total current of the outputs (per group)	
horizontal installation	A.A. Current nor more
— up to 50 °C, max.	4 A; Current per mass
Cable length	500
shielded, max.	500 m
unshielded, max.	150 m
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnoses	
Monitoring the supply voltage	Yes
Diagnostics indication LED	
<ul> <li>for status of the inputs</li> </ul>	Yes
<ul> <li>for status of the outputs</li> </ul>	Yes
for maintenance	Yes
Potential separation	
Potential separation digital inputs	
between the channels, in groups of	2
Potential separation digital outputs	
between the channels, in groups of	1
between the channels and backplane bus	500 V AC
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
	0.3 m; five times in product package
Fall height, max.  Ambient temperature during eneration.	0.3 m; five times, in product package
Ambient temperature during operation	40 °C; = Train (incl. condenses lies (free b); etant in C. C. °C
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated outputs 4, inputs 4 (no adjacent points) for horizontal mounting position
At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
~ mm.	🗸

• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m
Ambient air temperature-barometric pressure-altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax -10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068- 2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A</li> </ul>	Yes; Conformal coating, Class A
connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	210 g

last modified:

5/29/2024