## 6AG1214-1HG40-5XB0

**Data sheet** 



SIPLUS S7-1200 CPU 1214C DC/DC/relay based on 6ES7214-1HG40-0XB0 with conformal coating, -40...+60 °C, start up -25 °C, compact CPU, DC/DC/relay, onboard I/O: 14 DI 24 V DC; 10 DQ relay 2 A; 2 AI 0-10 V DC, power supply: AC 20.4-28.8 V DC, program/data memory 100 KB

Product type designation	General information	
based on 6ES7214-1HC40-0XB0 Engineering with  STEP 7 TIA Portal configurable/integrated from version  Supply voitage Rated value (DC)  24 V DC  permissible range, lower limit (DC) 20.4 V  permissible range, upper limit (DC) 28.8 V  Load voitage L+  Rated value (DC)  permissible range, lower limit (DC) 20.4 V  permissible range, upper limit (DC) 20.4 V  permissible range, lower limit (DC) 20.4 V  permissible range,	Product type designation	CPU 1214C DC/DC/relay
Engineering with  STEP 7 TIA Portal configurable/integrated from version  Supply voltage  Rated value (DC)  24 V DC  Permissible range, upper limit (DC)  28.8 V  Load voltage L+  Rated value (DC)  24 V  permissible range, lower limit (DC)  24 V  permissible range, lower limit (DC)  25 S.8 V  Load voltage L+  Rated value (DC)  26 S.8 V  Load voltage L+  Rated value (DC)  27 S.8 V  Load voltage L+  Rated value (DC)  28 S.V  Load voltage L+  Rated value (DC)  29 S.8 V  Load voltage L+  Rated value (DC)  20 A V  20 A V  21 V  22 S.8 V  Lingut current  Current consumption (rated value)  Current consumption (rated value)  Current consumption (rated value)  1500 mA; CPU only  Current consumption (rated value)  1500 mA; CPU with all expansion modules  Inrush current, max.  1 500 mA; CPU with all expansion modules  Inrush current, max.  1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V	Firmware version	V4.1
STEP 7 TIA Portal configurable/integrated from version  Supply voltage  Rated value (DC)	based on	6ES7214-1HG40-0XB0
Rated value (DC)  • 24 V DC  permissible range, lower limit (DC)  permissible range, upper limit (DC)  • 28.8 V  Load voltage L+  • Rated value (DC)  • permissible range, upper limit (DC)  28.8 V  Load voltage L+  • Rated value (DC)  • permissible range, lower limit (DC)  • permissible range, lower limit (DC)  • permissible range, lower limit (DC)  • permissible range, upper limit (DC)  • permissible range, upper limit (DC)  • permissible range, upper limit (DC)  28.8 V  Input current  Current consumption (rated value)  500 mA; CPU only  Current consumption, max.  1 500 mA; CPU with all expansion modules  Inrush current, max.  1 2 A; at 28.8 V  Output current  for backplane bus (5 V DC), max.  1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V  24 V encoder supply  • 24 V  1 + minus 4 V DC min.  Power loss  Power loss, typ.  1 2 W  Memory  • integrated  1 00 kbyte  Load memory  • integrated  1 00 kbyte  Load memory  • integrated  4 Mbyte  • Plug-in (SIMATIC Memory Card), max.  Backup  • present  • without battery  Pes; maintenance-free  • with tout battery  Yes; maintenance-free  • with tout battery  Yes  CPU processing times  for bit operations, typ.  1.7 µs; / instruction  for word operations, typ.  for floating point arithmetic, typ.  2.3 µs; / instruction	Engineering with	
Rated value (DC)  • 24 V DC  permissible range, lower limit (DC)  permissible range, upper limit (DC)  22.8 V  Load voltage L +  • Rated value (DC)  • permissible range, lower limit (DC)  permissible range, upper limit (DC)  • permissible range, lower limit (DC)  • permissible range, lower limit (DC)  • permissible range, upper limit (DC)  • permissible range, upper limit (DC)  28.8 V  Input current  Current consumption (rated value)  Current consumption (rated value)  500 mA; CPU only  Current consumption, max. 1 500 mA; CPU with all expansion modules  Inrush current, max.  12 A; at 28.8 V  Output current  for backplane bus (5 V DC), max. 1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V  L+ minus 4 V DC min.  Power loss, typ.  Momory  Work memory  • integrated 100 kbyte  Load memory  • integrated 4 Mbyte  • Plug-in (SIMATIC Memory Card), max. with SIMATIC memory card  Backup  • present  • without battery Yes; maintenance-free  • without battery  For D processing times  for bit operations, typ.  0.085 µs; / instruction  for word operations, typ.  for floating point arithmetic, typ.  2.3 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction	<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
• 24 V DC  permissible range, lower limit (DC)  permissible range, upper limit (DC)  28.8 V  Load voltage L+  • Rated value (DC) • permissible range, lower limit (DC) 24 V • permissible range, lower limit (DC) 22.8 8 V  Input current  Current consumption (rated value)  Current consumption, max.   1500 mA; CPU only  Current consumption, max.   12 A; at 28.8 V  Output current  for backplane bus (5 V DC), max.   1600 mA; Max. 5 V DC for SM and CM  Encoder supply • 24 V   L+ minus 4 V DC min.  Power loss, typ.   12 W  Memory  Work memory • integrated   100 kbyte  Load memory • integrated   4 Mbyte • Plug-in (SIMATIC Memory Card), max.   with SIMATIC memory card  Backup • present   Yes; maintenance-free • without battery   Yes  CPU processing times  for bid operations, typ.   0.085 µs; / instruction for word operations, typ.   1.7 µs; / instruction for word operations, typ.   0.085 µs; / instruction for floating point arithmetic, typ.   2.3 µs; / instruction for floating point arithmetic, typ.   2.3 µs; / instruction for floating point arithmetic, typ.   2.3 µs; / instruction	Supply voltage	
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Load voltage L+  • Rated value (DC) • permissible range, lower limit (DC)  • permissible range, lower limit (DC) • permissible range, lower limit (DC) • permissible range, lower limit (DC)  • permissible range, upper limit (DC)  28.8 V  Input current  Current consumption (rated value)  Current consumption, max.  1 500 mA; CPU only  Current consumption, max.  1 500 mA; CPU with all expansion modules  Inrush current, max.  Output current  for backplane bus (5 V DC), max.  Encoder supply  24 V encoder supply  24 V encoder supply  • 24 V  L+ minus 4 V DC min.  Power loss  Power loss, typ.  12 W  Memory  Work memory  • Integrated  100 kbyte  Load memory  • Integrated  100 kbyte  Load memory  • Integrated  4 Mbyte  • Plug-in (SIMATIC Memory Card), max.  Backup  • present  • with Out battery  Yes  CPU processing times  for bit operations, typ.  17 yss; / instruction  for word operations, typ.  for floating point arithmetic, typ.  17 yss; / instruction	Rated value (DC)	
permissible range, upper limit (DC)  Load voltage L+  • Rated value (DC)  • permissible range, lower limit (DC)  • permissible range, upper limit (DC)  • permissible range, u	• 24 V DC	Yes
Load voltage L+  • Rated value (DC) • permissible range, lower limit (DC) • permissible range, upper limit (DC) 20.4 V • permissible range, upper limit (DC) 28.8 V  Input current  Current consumption (rated value) 500 mA; CPU only Current consumption, max. 1 500 mA; CPU with all expansion modules Inrush current, max. 21 A; at 28.8 V  Output current  for backplane bus (5 V DC), max. 1 600 mA; Max. 5 V DC for SM and CM  Encoder supply 24 V encoder supply • 24 V L+ minus 4 V DC min.  Power loss.  Power loss, typ. 12 W  Memory  Work memory • integrated Load memory • integrated Load memory • integrated 100 kbyte  Load memory • integrated • Plug-in (SIMATIC Memory Card), max.  Backup • present • without battery  Yes; maintenance-free • without battery  for bit operations, typ. 1.7 µs; / instruction for word operations, typ.  for floating point arithmetic, typ. 2.3 µs; / instruction	permissible range, lower limit (DC)	20.4 V
■ Rated value (DC) ■ permissible range, lower limit (DC) ■ permissible range, upper limit (DC) ■ permissible range, upper limit (DC) ■ permissible range, upper limit (DC) ■ 28.8 V    Input current   Current consumption (rated value)   Current consumption, max.	permissible range, upper limit (DC)	28.8 V
permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC)  28.8 V    Input current	Load voltage L+	
permissible range, upper limit (DC) put current Current consumption (rated value) Current consumption, max. 1 500 mA; CPU with all expansion modules Inrush current, max. 1 500 mA; CPU with all expansion modules Inrush current, max. 1 2 A; at 28.8 V  Cutput current for backplane bus (5 V DC), max. 1 600 mA; Max. 5 V DC for SM and CM  Encoder supply 24 V encoder supply 24 V encoder supply 24 V encoder supply 24 V encoder supply 12 W  Memory Work memory  integrated 100 kbyte  Load memory  integrated 4 Mbyte Plug-in (SIMATIC Memory Card), max.  Backup present present present present yes; maintenance-free without battery  CPU processing times for bit operations, typ. 1.7 µs; / instruction for floating point arithmetic, typ. 2.3 µs; / instruction  1.7 µs; / instruction  1.7 µs; / instruction	<ul> <li>Rated value (DC)</li> </ul>	24 V
Input current Current consumption (rated value)  Current consumption, max.  1 500 mA; CPU only  Current consumption, max.  1 500 mA; CPU with all expansion modules Inrush current, max.  1 2 A; at 28.8 V  Output current  for backplane bus (5 V DC), max.  1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  24 V encoder supply  24 V	<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
Current consumption (rated value) 500 mA; CPU only Current consumption, max. 1 500 mA; CPU with all expansion modules Inrush current, max. 12 A; at 28.8 V  Output current  for backplane bus (5 V DC), max. 1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V L+ minus 4 V DC min.  Power loss  Power loss, typ. 12 W  Memory  wintegrated 100 kbyte  Load memory  • integrated 4 Mbyte  • Plug-in (SIMATIC Memory Card), max. with SIMATIC memory card  Backup  • present Yes; maintenance-free  • without battery  (PU processing times for bit operations, typ. 0.085 µs; / instruction  for word operations, typ. 1.7 µs; / instruction  for floating point arithmetic, typ. 2.3 µs; / instruction	<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
Current consumption, max.  Inrush current, max.  12 A; at 28.8 V  Output current  for backplane bus (5 V DC), max.  In 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  24 V encoder supply  24 V encoder supply  12 W  Power loss  Power loss, typ.  Memory  Work memory  integrated  100 kbyte  Load memory  integrated  4 Mbyte  Plug-in (SIMATIC Memory Card), max.  Backup  present  with SIMATIC memory card  Without battery  Pyes; maintenance-free  without battery  For bit operations, typ.  0.085 µs; / instruction  for word operations, typ.  12 W; instruction  1.7 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction	Input current	
Inrush current, max.  Output current  for backplane bus (5 V DC), max.  1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V	Current consumption (rated value)	500 mA; CPU only
for backplane bus (5 V DC), max. 1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V	Current consumption, max.	1 500 mA; CPU with all expansion modules
for backplane bus (5 V DC), max.  1 600 mA; Max. 5 V DC for SM and CM  Encoder supply  24 V encoder supply  • 24 V  L+ minus 4 V DC min.  Power loss  Power loss, typ.  12 W  Memory  Work memory  • integrated  Load memory  • integrated  • Plug-in (SIMATIC Memory Card), max.  Backup  • present  • without battery  Yes; maintenance-free  • without battery  CPU processing times  for bit operations, typ.  1.7 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction	Inrush current, max.	12 A; at 28.8 V
Encoder supply  24 V encoder supply  • 24 V L+ minus 4 V DC min.  Power loss  Power loss, typ. 12 W  Memory  Work memory  • integrated 100 kbyte  Load memory  • integrated 4 Mbyte  • Plug-in (SIMATIC Memory Card), max. with SIMATIC memory card  Backup  • present Yes; maintenance-free  • without battery Yes  CPU processing times  for bit operations, typ. 0.085 µs; / instruction  for word operations, typ. 1.7 µs; / instruction  for floating point arithmetic, typ. 2.3 µs; / instruction	Output current	
24 V encoder supply  • 24 V L+ minus 4 V DC min.  Power loss  Power loss, typ. 12 W  Memory  Work memory  • integrated 100 kbyte  Load memory  • integrated 4 Mbyte  • Plug-in (SIMATIC Memory Card), max. with SIMATIC memory card  Backup  • present Yes; maintenance-free  • without battery Yes  CPU processing times  for bit operations, typ. 0.085 µs; / instruction  for word operations, typ. 1.7 µs; / instruction  for floating point arithmetic, typ. 2.3 µs; / instruction	for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
• 24 V L+ minus 4 V DC min.  Power loss  Power loss, typ.  12 W  Memory  Work memory  • integrated  100 kbyte  Load memory  • integrated  4 Mbyte  • Plug-in (SIMATIC Memory Card), max.  Backup  • present  • with Out battery  Presesing times  for bit operations, typ.  for word operations, typ.  for floating point arithmetic, typ.  Law  L+ minus 4 V DC min.  L+ minus 4 V DC min.  L+ minus 4 V DC min.  Power loss, typ.  12 W  A Mbyte  4 Mbyte  4 Mbyte  9 Plug-in (SIMATIC memory card  9 Present  Yes; maintenance-free  Yes  CPU processing times  for bit operations, typ.  1.7 µs; / instruction  1.7 µs; / instruction  1.7 µs; / instruction	Encoder supply	
Power loss, typ.  Power loss, typ.  Memory  Work memory  integrated  Load memory  integrated  Plug-in (SIMATIC Memory Card), max.  Backup  present  present  without battery  Yes; maintenance-free  without battery  Yes  CPU processing times  for bit operations, typ.  for word operations, typ.  for floating point arithmetic, typ.  12 W  Memory  4 Mbyte  4 Mbyte  4 Mbyte  Yes; maintenance-free  Yes; maintenance-free  Yes  CPU processing times  for bit operations, typ.  1.7 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction	24 V encoder supply	
Power loss, typ.  Memory  Work memory  integrated  loo kbyte  Load memory  integrated  Plug-in (SIMATIC Memory Card), max.  Backup  present  present  without battery  CPU processing times  for bit operations, typ.  for word operations, typ.  for floating point arithmetic, typ.  12 W  Memory  4 Mbyte  with SIMATIC memory card  Yes; maintenance-free  Yes  CPU processing times  for bit operations, typ.  1.7 µs; / instruction  for floating point arithmetic, typ.  2.3 µs; / instruction	• 24 V	L+ minus 4 V DC min.
Memory   Work memory          • integrated	Power loss	
Work memory	Power loss, typ.	12 W
integrated     Load memory         • integrated	Memory	
Load memory  integrated Plug-in (SIMATIC Memory Card), max. with SIMATIC memory card  Backup  present without battery  CPU processing times  for bit operations, typ.  for word operations, typ.  for word operations, typ.  for floating point arithmetic, typ.  4 Mbyte  4 Mbyte  4 Mbyte  4 Mbyte  4 Mbyte  9 with SIMATIC memory card  Yes; maintenance-free  9 without battery  Yes  CPU processing times  1.7 µs; / instruction  1.7 µs; / instruction  1.7 µs; / instruction	Work memory	
<ul> <li>integrated</li> <li>Plug-in (SIMATIC Memory Card), max.</li> <li>with SIMATIC memory card</li> </ul> Backup <ul> <li>present</li> <li>without battery</li> <li>Yes; maintenance-free</li> <li>without battery</li> </ul> CPU processing times <ul> <li>for bit operations, typ.</li> <li>for word operations, typ.</li> <li>1.7 µs; / instruction</li> </ul> for floating point arithmetic, typ. <ul> <li>2.3 µs; / instruction</li> </ul>	integrated	100 kbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> <li>Backup</li> <li>present</li> <li>with SIMATIC memory card</li> <li>Present</li> <li>present</li> <li>without battery</li> <li>Yes</li> <li>CPU processing times</li> <li>for bit operations, typ.</li> <li>for word operations, typ.</li> <li>for word operations, typ.</li> <li>for floating point arithmetic, typ.</li> <li>2.3 µs; / instruction</li> </ul>	Load memory	
Backup         • present       Yes; maintenance-free         • without battery       Yes         CPU processing times         for bit operations, typ.       0.085 μs; / instruction         for word operations, typ.       1.7 μs; / instruction         for floating point arithmetic, typ.       2.3 μs; / instruction	• integrated	4 Mbyte
<ul> <li>present</li> <li>without battery</li> <li>Yes</li> </ul> CPU processing times for bit operations, typ. <ul> <li>0.085 µs; / instruction</li> <li>for word operations, typ.</li> <li>1.7 µs; / instruction</li> <li>for floating point arithmetic, typ.</li> <li>2.3 µs; / instruction</li> </ul>	Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
without battery  CPU processing times  for bit operations, typ.  for word operations, typ.  1.7 μs; / instruction  for floating point arithmetic, typ.  2.3 μs; / instruction	Backup	
CPU processing times  for bit operations, typ.  for word operations, typ.  1.7 μs; / instruction  for floating point arithmetic, typ.  2.3 μs; / instruction	• present	Yes; maintenance-free
for bit operations, typ. $0.085  \mu s; /  instruction$ for word operations, typ. $1.7  \mu s; /  instruction$ for floating point arithmetic, typ. $2.3  \mu s; /  instruction$	<ul> <li>without battery</li> </ul>	Yes
for word operations, typ.  1.7 μs; / instruction  for floating point arithmetic, typ.  2.3 μs; / instruction	CPU processing times	
for floating point arithmetic, typ. 2.3 µs; / instruction	for bit operations, typ.	0.085 μs; / instruction
· · · · · · · · · · · · · · · · · · ·	for word operations, typ.	1.7 µs; / instruction
CPU-blocks	for floating point arithmetic, typ.	2.3 µs; / instruction
	CPU-blocks	

DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
Limited only by RAM for code
10 kbyte
,
8 kbyte; Size of bit memory address area
1 kbyte
1 kbyte
· Najte
3 comm. modules, 1 signal board, 8 signal modules
5 comm. modules, i signal board, o signal modules
V
Yes
480 h; Typical
60 s/month at 25 °C
14; Integrated
6; HSC (High Speed Counting)
Yes
14
24 V
5 V DC at 1 mA
15 V DC at 2.5 mA
0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in
groups of four
0.2 ms
12.8 ms
Yes
Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30
kHz
500 m; 50 m for technological functions
300 m; for technological functions: No
10; Relays
2 A
30 W with DC, 200 W with AC
10 ms; max.
10 ms; max.
1 Hz
10
10

Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	103
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	2 TOUR OTHERS
• shielded, max.	100 m; twisted and shielded
Analog outputs	100 III, twisted and shielded
Number of analog outputs	0
<u> </u>	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	40.1%
Resolution with overrange (bit including sign), max.	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	10.1%
Resolution with overrange (bit including sign), max.	10 bit
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	
<ul> <li>Transmission rate, max.</li> </ul>	100 Mbit/s
Services	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
PROFINET IO Device	
Services	
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
	Yes
Web server  • supported  • User-defined websites	Yes Yes
supported     User-defined websites	
<ul><li>supported</li><li>User-defined websites</li><li>Further protocols</li></ul>	Yes
<ul> <li>supported</li> <li>User-defined websites</li> <li>Further protocols</li> <li>MODBUS</li> </ul>	
supported     User-defined websites  Further protocols     MODBUS  communication functions / header	Yes
<ul> <li>supported</li> <li>User-defined websites</li> <li>Further protocols</li> <li>MODBUS</li> </ul>	Yes

a 20 000/or	Voc
as server     as client	Yes
as client  Number of connections	Yes
Number of connections  • overall	16: dynamically
	16; dynamically
Test commissioning functions Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	inputs/outputs, memory bits, DBs, distributed 1/Os, timers, counters
Forcing	Yes
Diagnostic buffer	165
• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Counter	
Number of counters	6
Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	500V AC for 1 minute
between the channels, in groups of	1
Potential separation digital outputs	
<ul> <li>Potential separation digital outputs</li> </ul>	Relays
<ul> <li>between the channels</li> </ul>	No
between the channels, in groups of	2
EMC	
Interference immunity against discharge of static electricity	
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
Test voltage at air discharge	8 kV
Test voltage at all discharge  Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
Interference immunity on supply lines acc. to IEC 61000-	Yes
4-4	
• Interference immunity on signal cables acc. to IEC 61000-	Yes
4-4	
Interference immunity against voltage surge	Voc
<ul> <li>Interference immunity on supply lines acc. to IEC 61000- 4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance indu	ced by high-frequency fields
Interference immunity against high-frequency radiation	Yes
acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
<ul> <li>Limit class B, for use in residential areas</li> </ul>	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	ior olded b decording to Life oout I
IP degree of protection	IP20
Ambient conditions	11 20
Free fall	
	0.3 m; five times, in product package
Fall height, max.  Ambient temperature during operation	0.3 m; five times, in product package
Ambient temperature during operation  • min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• min. • max.	60 °C; = Tmin (incl. condensation/rost), start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital
▼ IIIGA.	inputs 7, digital outputs 5, analog inputs 2 (no adjacent points) with horizontal
	mounting position

• At cold rootert, min	25 °C
At cold restart, min.  Ambient temperature during storage/transportation	-25 °C
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	2 000 m
Ambient air temperature-barometric pressure-altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	,
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068- 2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	V 0 00 00 11 15 1 1 1 1 1 1 1 1 1 1 1 1 1
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A</li> </ul>	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	Vac
adjustable  Dimensions	Yes
Width	110 mm
Height	100 mm
Depth	75 mm
Dehiii	70 Hilli

Weights	
Weight, approx.	435 g
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